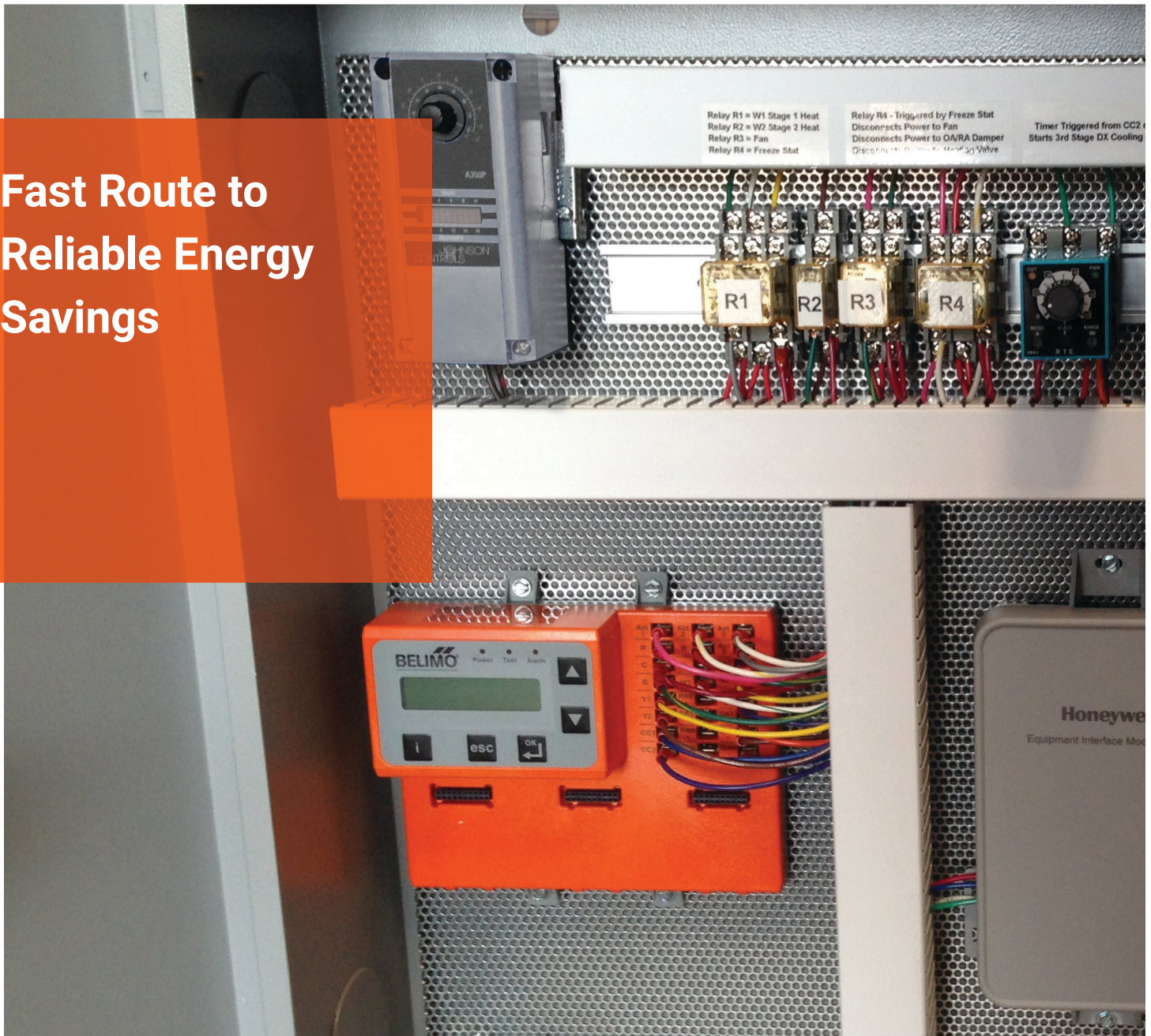


**Fast Route to
Reliable Energy
Savings**



Belimo ZIP Economizer™ Installation and Operation Manual



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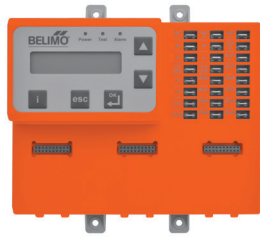
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PART OFFERING



ECON-ZIP-BASE
ZIP Economizer Base Unit

The ZIP Economizer™ is a modular designed, plug and play economizer control solution. The ZIP offers an extended temperature transfective LCD display, with on board help, providing information every step of the way. Through its superior fault detection and diagnostics (FDD), it troubleshoots faults, initiates alarms, and reconfigures for best operation. Up to 10 alarms are stored as historic alarms and with operating hours, makes troubleshooting and maintenance easier. Base unit designed to provide most common economizer functions; two stages of mechanical cooling, integrated cooling, four change over strategies for free cooling, indoor fan speed and ventilation damper position feedback.



ECON-ZIP-EM
ZIP Economizer Energy Module

The ZIP Economizer Energy Module provides additional I/Os to offer higher control functionalities that will save even more energy. The Energy Module is needed for demand control ventilation, indoor fan- 2 speed control or remote diagnostic alarm notification, power exhaust fan, remote override for damper positioning, and preoccupancy purge. The auto-detection and plug and play capability offers quick set up.



ECON-ZIP-COM
ZIP Economizer Communication Module

The ZIP Economizer Communication Module provides remote diagnostic alarm indication with future capabilities such as data trending and building automation integration. Required for BACnet MS/TP communication.



ECON-ZIP-10K
ZIP Economizer Temperature Sensor

The ECON-ZIP-10K allows for reliable air temperature readings. The sensor may be used for outdoor air (OAT), return air (RAT), or supply air (SAT) temperature measurements and control, with no configuration required. A minimum of one SAT and one OAT sensor is required for the ZIP Economizer to function. An RAT sensor can be added for differential temperature change over strategy. For best control results, sensors should be placed in the air stream. The T-Bracket mounting is universal and can be inserted through the ductwork, fan housing or surface mounted.



ECON-ZIP-TH
ZIP Economizer Temperature and Humidity Sensor

The ECON-ZIP-TH Sensor may be used to measure temperature and humidity in the outdoor or return air stream. The temperature and humidity output is via 2 discrete analog channels that can be independently measured with a multimeter. One sensor is used in the outdoor air intake for single enthalpy changeover strategy. An additional sensor can be added in the return air stream for differential enthalpy changeover strategy.

Note: When using the ECON-ZIP-TH it is not necessary to use a separate temperature sensor ECON-ZIP-10K for outdoor air (OAT), return air (RAT).



22DC-51
Carbon Dioxide (CO₂) Sensor

The 22DC-51 Carbon Dioxide (CO₂) air quality sensor may be incorporated to further increase energy savings and occupant comfort through Demand Control Ventilation (DCV). By directly measuring CO₂ concentration levels in the served space the outside air damper position will modulate to accommodate for changes in space occupancy (CO₂).

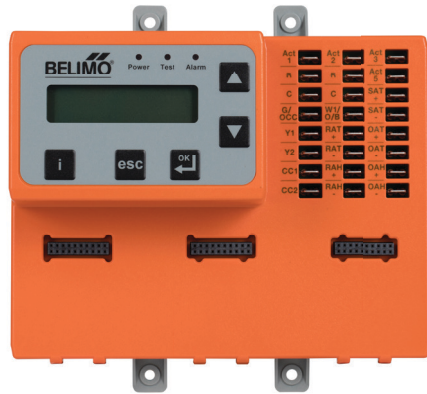
ECON-ZIP-EM required for Demand Control Ventilation functionality.

ZIP Packs	Model#	Description	Components (# included in kit)
	ECON-ZIP-SDTF	Single Dry Bulb with DCV Capability, 2-Speed Fan, Exhaust Fan, and TF Spring Return Actuator (22 in-lb, 7.5 tons**)	ECON-ZIP-Base ECON-ZIP-EM ECON-ZIP-10K (2) TFB24-SR ECON-ZIP-TF1
	ECON-ZIP-DDTF	Differential Dry Bulb with DCV Capability, 2-Speed Fan, Exhaust Fan, and TF Spring Return Actuator (22 in-lb, 7.5 tons**)	ECON-ZIP-BASE ECON-ZIP-EM ECON-ZIP-10K (3) TFB24-SR ECON-ZIP-TF1
	ECON-ZIP-SETF	Single Enthalpy with DCV Capability, 2-Speed Fan, Exhaust Fan, and TF Spring Return Actuator (22 in-lb, 7.5 tons**)	ECON-ZIP-BASE ECON-ZIP-EM ECON-ZIP-10K ECON-ZIP-TH TFB24-SR ECON-ZIP-TF1
	ECON-ZIP-DETF	Differential Enthalpy with DCV Capability, 2-Speed Fan, Exhaust Fan, and TF Spring Return Actuator (22 in-lb, 7.5 tons**)	ECON-ZIP-BASE ECON-ZIP-EM ECON-ZIP-TH (2) ECON-ZIP-10K TFB24-24-SR ECON-ZIP-LF1
	ECON-ZIP-SELF	Single Enthalpy with DCV Capability, 2-Speed Fan, Exhaust Fan, and LF Spring Return Actuator (35 in-lb, 12 tons**)	ECON-ZIP-BASE ECON-ZIP-EM ECON-ZIP-TH ECON-ZIP-10K LF24-SR US ECON-ZIP-LF1
	ECON-ZIP-SDLF	Single Dry Bulb with DCV Capability, 2-Speed Fan, Exhaust Fan, and LF Spring Return Actuator (35 in-lb, 12 tons**)	ECON-ZIP-BASE ECON-ZIP-EM ECON-ZIP-10K (2) LF24-SR US ECON-ZIP-LF1
	ECON-ZIP-DDLF	Differential Dry Bulb with DCV Capability, 2-Speed Fan, Exhaust Fan, and LF Spring Return Actuator (35 in-lb, 12 tons**)	ECON-ZIP-BASE ECON-ZIP-EM ECON-ZIP-10K (3) LF24-SR US ECON-ZIP-LF1
	ECON-ZIP-DELF	Differential Enthalpy with DCV Capability, 2-Speed Fan, Exhaust Fan, and LF Spring Return Actuator (35 in-lb, 12 tons**)	ECON-ZIP-BASE ECON-ZIP-EM ECON-ZIP-TH (2) ECON-ZIP-10K LF24-SR US ECON-ZIP-LF1

**Recommended max RTU tonnage.

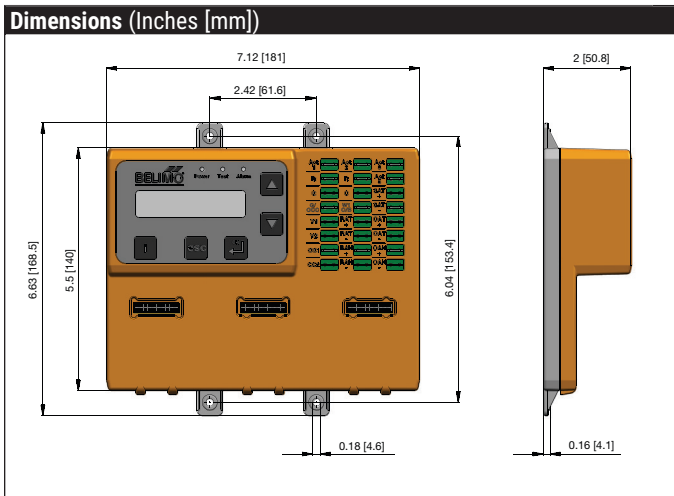
Retrofit Kits

ECON-ZIP-ACT	Actuator Shaft Adapter allows easy retrofit from Honeywell® black box motors (M7XXX) to Belimo spring return actuator using existing linkage and crank arm assembly.	Shaft M4x8 Screws (4) Locking Nuts (4)
ECON-ZIP-LF1	Bracket with hole patterns to mount the LF Series actuator, horizontal or vertical position in existing Honeywell black box motor footprint.	ECON-ZIP-ACT ZG-112 Screws
ECON-ZIP-TF1	Bracket with hole patterns to mount the TF Series actuator, horizontal or vertical position in existing Honeywell black box motor footprint.	ECON-ZIP-ACT ZG-113 Spacers and Screws



5-year warranty

Technical Data	
Power supply	AC 24 V ± 20%, 50/60 Hz; Class 2 power source
Power consumption rating*	4 VA base control (ECON-ZIP-BASE)
	5.5 VA base control with Energy Module (ECON-ZIP-BASE + ECON-ZIP-EM)
	5 VA base control with Communication Module (ECON-ZIP-BASE + ECON-ZIP-COM)
	6.5 VA base with Energy Module and Communication Module. (ECON-ZIP-BASE + ECON-ZIP-EM + ECON-ZIP-COM)
Rated impulse voltage	330 V
Connectors	¼" male spade connectors
Environmental	RoHS, conformally coated
Software class	A
Control pollution degree	3
Temperature input signal	NTC 10k Ω, Type II
Humidity	5 to 95% RH non-condensing
Humidity input signal	DC 0...10 V; corresponds to 0...100%
Housing	NEMA 1
Housing material	UL94-5VA
Ambient temperature range	-40...+158°F [-40...+70°C]
Storage temperature range	-40...+176°F [-40...+80°C]
Display	2x16 character LCD; LED backlight; transreflective
Display op. range**	-22...+176°F [-30...+80°C]
Agency listing	cULus acc. to UL873, CAN/CSA C22.2, No. 24-93
Energy code compliant	ASHRAE 90.1, CA Title 24, NECB



Installation

You can mount the ZIP Economizer in any orientation; it is recommended that you mount it in a position that will allow full utilization of the LCD and key pad and proper clearance for installation, servicing, wiring, and removal.

Take the overall dimensions of 6.63" [168.5] x 7.12" [181] x 2" [50.8] and mount in the interior of the RTU in a convenient location that you can access. Secure the ZIP utilizing #8 self-tapping screws (included). A minimum of two tabs need to be secured, one which is a top tab. Ideally secure all four tabs. Wire the electrical connection using ¼" female insulated spade connectors to prevent corrosion.

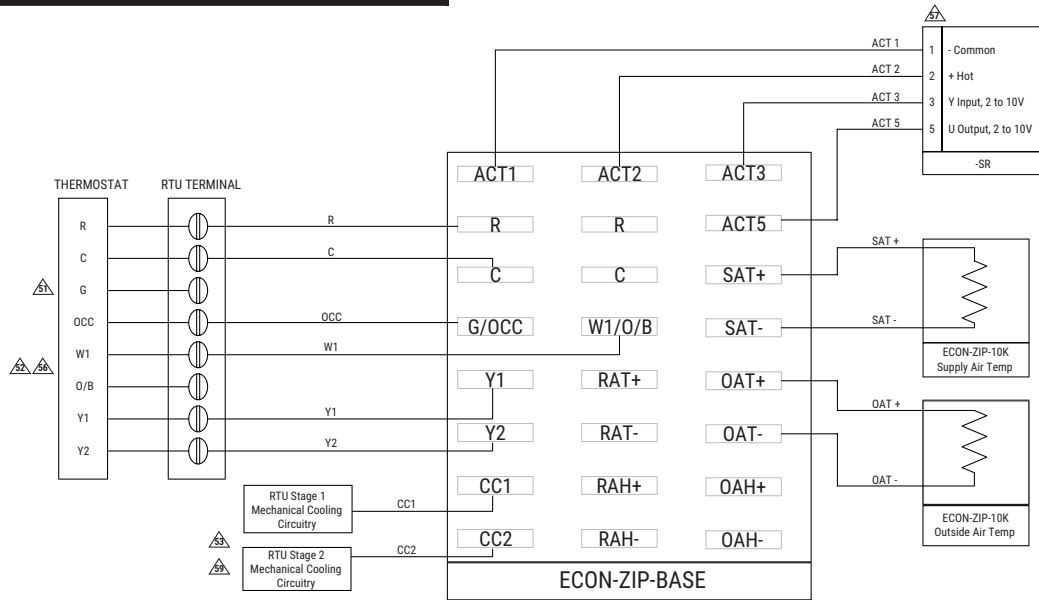
Input/Output Specifications

Type	Name	Description	Electrical Specification
Input	R	Supply Hot	AC 24 V, ± 20%, 50/60Hz
Input	G/ OCC	Fan Signal (occupied)	On/Off, AC 24 V, ± 20%, 50/60Hz
Input	C	Supply Common	Common
Input	Y1	Cooling requirement Stage 1	On/Off, AC 24 V, ± 20%, 50/60Hz
Input	Y2	Cooling requirement Stage 2	On/Off, AC 24 V, ± 20%, 50/60Hz
Input	W1/ O/B	Heating requirement Stage 1	On/Off, AC 24 V, ± 20%, 50/60Hz
Input	SAT ±	Supply Air Temperature Sensor	Type: 10K NTC (Type II thermistor)
Input	OAT ±	Outdoor Air Temperature	Type: 10K NTC (Type II thermistor)
Input	OAH ±	Outdoor Air Humidity	DC 0...10 V Auto Detection: Sensor present if voltage 0.5...10 V
Input	RAT ±	Return Air Temperature	Type: 10K NTC (Type II thermistor)
Input	RAH ±	Return Air Humidity	DC 0...10 V Auto Detection: Sensor present if voltage 0.5...10V
Output	CC1	Compressor 1 RTU Stage 1 Mechanical Cooling Circuitry	100'000 cycles @ inrush current of 3A, normal current 1.5A Impedance for Auto detection @ 24 V: <600 Ω @ 60Hz <800 Ω @ 50Hz
Output	CC2	Compressor 2 RTU Stage 2 Mechanical Cooling Circuitry	100'000 cycles @ inrush current of 3A, normal current 1.5A Impedance for Auto detection @ 24 V: <600 Ω @ 60Hz <800 Ω @ 50Hz
Output	Act 1	Actuator supply common	Common
Output	Act 2	Actuator supply hot	AC 24 V, 50/60Hz
Output	Act 3	Actuator control output	DC 2...10 V
Input	Act 5	Actuator feedback signal	DC 2...10 V

* The power consumption is for the control only and does not include connected loads such as actuator, compressors, fans, and sensors. For transformer sizing, the power consumption of these attached components must be included.

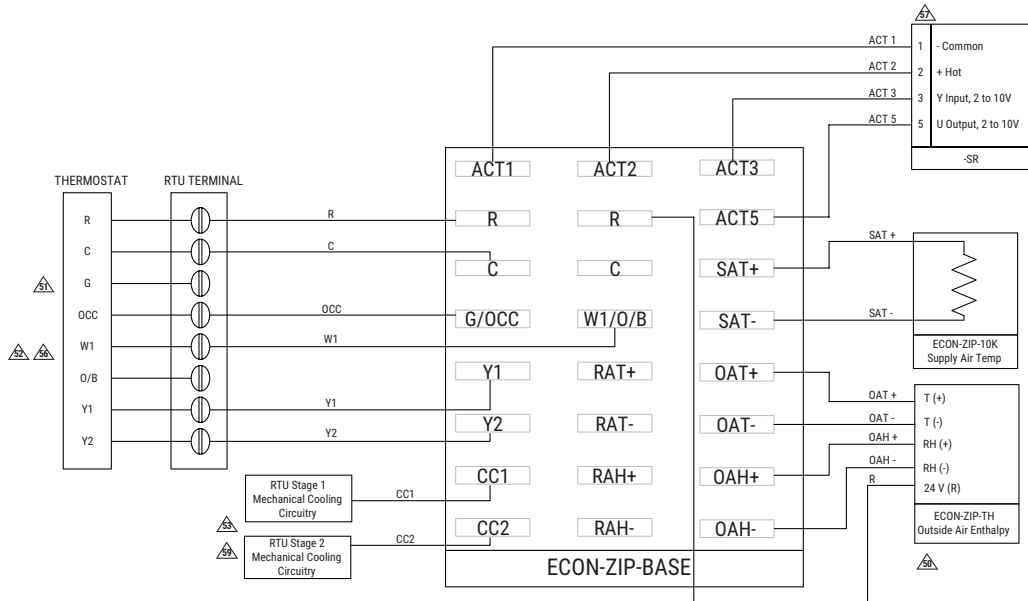
** At low temperature the display has decreased response time. Below -22°F [-30°C] it will not function.

Single Dry Bulb



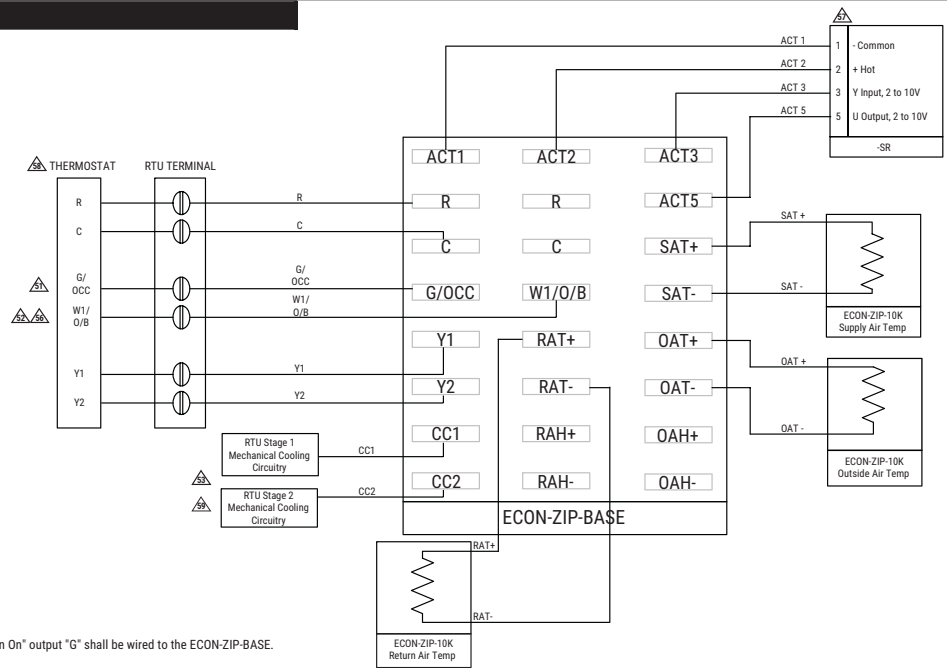
- ⚠ When the thermostat is not equipped with occupancy control, "Fan On" output "G" shall be wired to the ECON-ZIP-BASE.
- ⚠ W1 must be wired for Heat Pump operation if conventional thermostat is used in conjunction with Defrost Board. If Thermostat and RTU use O/B control reversing valve position, O/B must be wired to W1 on ECON-ZIP-BASE.
- ⚠ Existing refrigeration safety devices may exist, consult RTU wiring diagram
- ⚠ If RTU is not a Heat Pump using a conventional thermostat and it is desired to record heating operation hours, connect W1 to ECON-ZIP-BASE.
- ⚠ Actuators can be mounted in parallel with the ACT3 output from the ZIP Economizer. The ACT5 feedback input should be wired to the Outside Air damper actuator feedback wire.
- ⚠ Iso relay may be required with certain RTU manufacturers.

Single Enthalpy



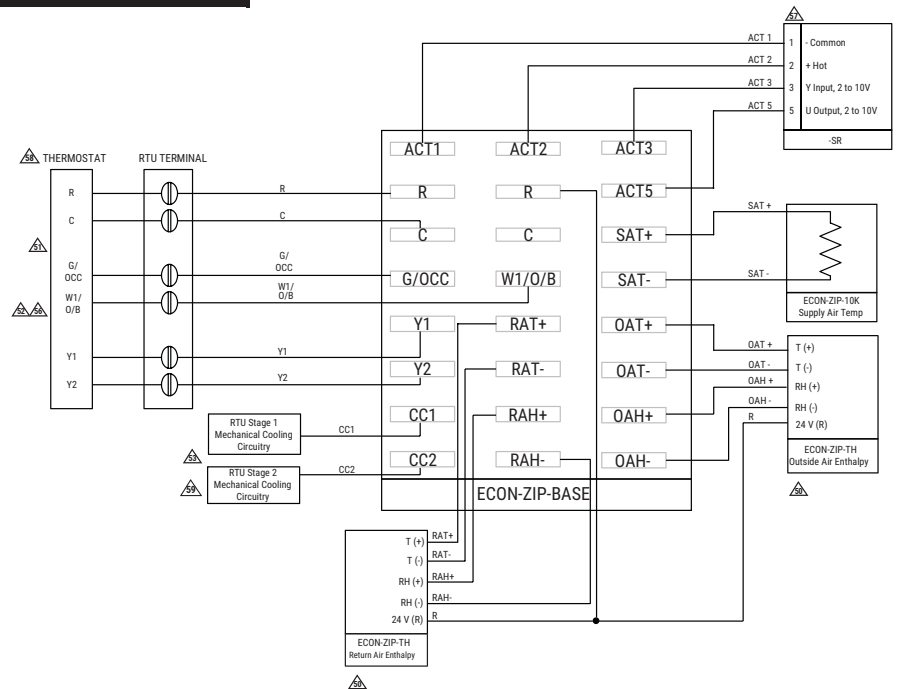
- ⚠ Power source should be the same as ECON-ZIP-BASE.
- ⚠ When the thermostat is not equipped with occupancy control, "Fan On" output "G" shall be wired to the ECON-ZIP-BASE.
- ⚠ W1 must be wired for Heat Pump operation if conventional thermostat is used in conjunction with Defrost Board. If Thermostat and RTU use O/B control reversing valve position, O/B must be wired to W1 on ECON-ZIP-BASE.
- ⚠ Existing refrigeration safety devices may exist, consult RTU wiring diagram
- ⚠ If RTU is not a Heat Pump using a conventional thermostat and it is desired to record heating operation hours, connect W1 to ECON-ZIP-BASE.
- ⚠ Actuators can be mounted in parallel with the ACT3 output from the ZIP Economizer. The ACT5 feedback input should be wired to the Outside Air damper actuator feedback wire.
- ⚠ Thermostat with two (2) stages of cooling required. Thermostats with mercury switches are not compatible with the ZIP Economizer.
- ⚠ Iso relay may be required with certain RTU manufacturers.

Differential Dry Bulb



- ⚠ Power source should be the same as ECON-ZIP-BASE.
- ⚠ When the thermostat is not equipped with occupancy control, "Fan On" output "G" shall be wired to the ECON-ZIP-BASE.
- ⚠ W1 must be wired for Heat Pump operation if conventional thermostat is used in conjunction with Defrost Board. If Thermostat and RTU use O/B control reversing valve position, O/B must be wired to W1 on ECON-ZIP-BASE.
- ⚠ Existing refrigeration safety devices may exist, consult RTU wiring diagram
- ⚠ If RTU is not a Heat Pump using a conventional thermostat and it is desired to record heating operation hours, connect W1 to ECON-ZIP-BASE.
- ⚠ Actuators can be mounted in parallel with the ACT3 output from the ZIP Economizer. The ACT5 feedback input should be wired to the Outside Air damper actuator feedback wire.
- ⚠ Thermostat with two (2) stages of cooling required. Thermostats with mercury switches are not compatible with the ZIP Economizer.
- ⚠ Iso relay may be required with certain RTU manufacturers.

Differential Enthalpy



- ⚠ Power source should be the same as ECON-ZIP-BASE.
- ⚠ When the thermostat is not equipped with occupancy control, "Fan On" output "G" shall be wired to the ECON-ZIP-BASE.
- ⚠ W1 must be wired for Heat Pump operation if conventional thermostat is used in conjunction with Defrost Board. If Thermostat and RTU use O/B control reversing valve position, O/B must be wired to W1 on ECON-ZIP-BASE.
- ⚠ Existing refrigeration safety devices may exist, consult RTU wiring diagram
- ⚠ If RTU is not a Heat Pump using a conventional thermostat and it is desired to record heating operation hours, connect W1 to ECON-ZIP-BASE.
- ⚠ Actuators can be mounted in parallel with the ACT3 output from the ZIP Economizer. The ACT5 feedback input should be wired to the Outside Air damper actuator feedback wire.
- ⚠ Thermostat with two (2) stages of cooling required. Thermostats with mercury switches are not compatible with the ZIP Economizer.
- ⚠ Iso relay may be required with certain RTU manufacturers.



5-year warranty

Technical Data	
Power supply	AC 24 V ± 20%, 50/60Hz, class 2 power source
Power consumption rating*	1.5 VA (ECON-ZIP-EM), 5.5 VA (ECON-ZIP-BASE + ECON-ZIP-EM)
Connectors	1/4" male spade connectors
Environmental	RoHS, conformally coated
Indoor fan speed selection	100'000 cycles @ inrush current of 3A, normal current 1.5A
Exhaust fan selection	100'000 cycles @ inrush current of 3A, normal current 1.5A
Supported CO2 sensor	DC 0...10 V, sensor auto-detection, 0-2000 ppm
Auxiliary input - purge contact	on/off - AC 24 V, 50/60HZ - current load min 10 mA
Auxiliary input - remote potentiometer	DC 2...10 V
Humidity	5...95% RH non-condensing
Housing	NEMA 1
Housing material	UL94-5VA
Ambient temperature range	-40...+158°F [-40...+70°C]
Storage temperature range	-40...+176°F [-40...+80°C]
Agency listing	cULus acc. to UL873, CAN/CSA C22.2, No. 24-93

*The power consumption is for the control only and does not include connected loads such as actuator, compressors, fans, and sensors. For transformer sizing, the power consumption of these attached components must be included.

Product Features

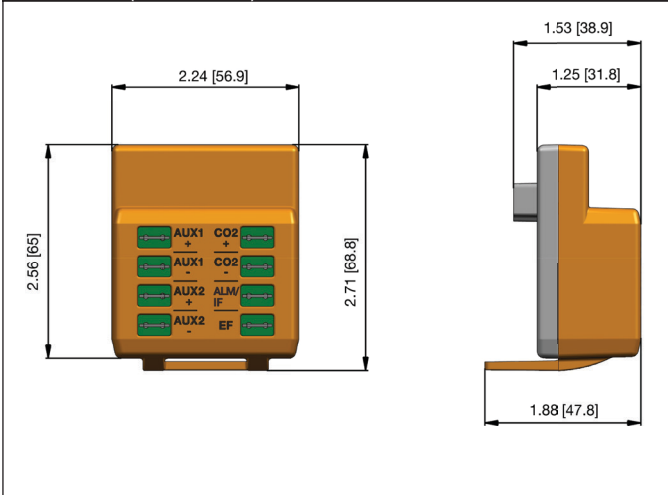
The ZIP Economizer™ Energy Module provides additional I/Os to offer higher control functionalities that will save energy and will meet new and future minimum code requirements. The Energy Module is needed for CO2 sensors, Indoor Fan, 2 Speed Fan, Exhaust Fan, Remote Potentiometer for Damper Positioning, as well as purge control. The auto-detection and plug and play capability offers quick set up.

Application

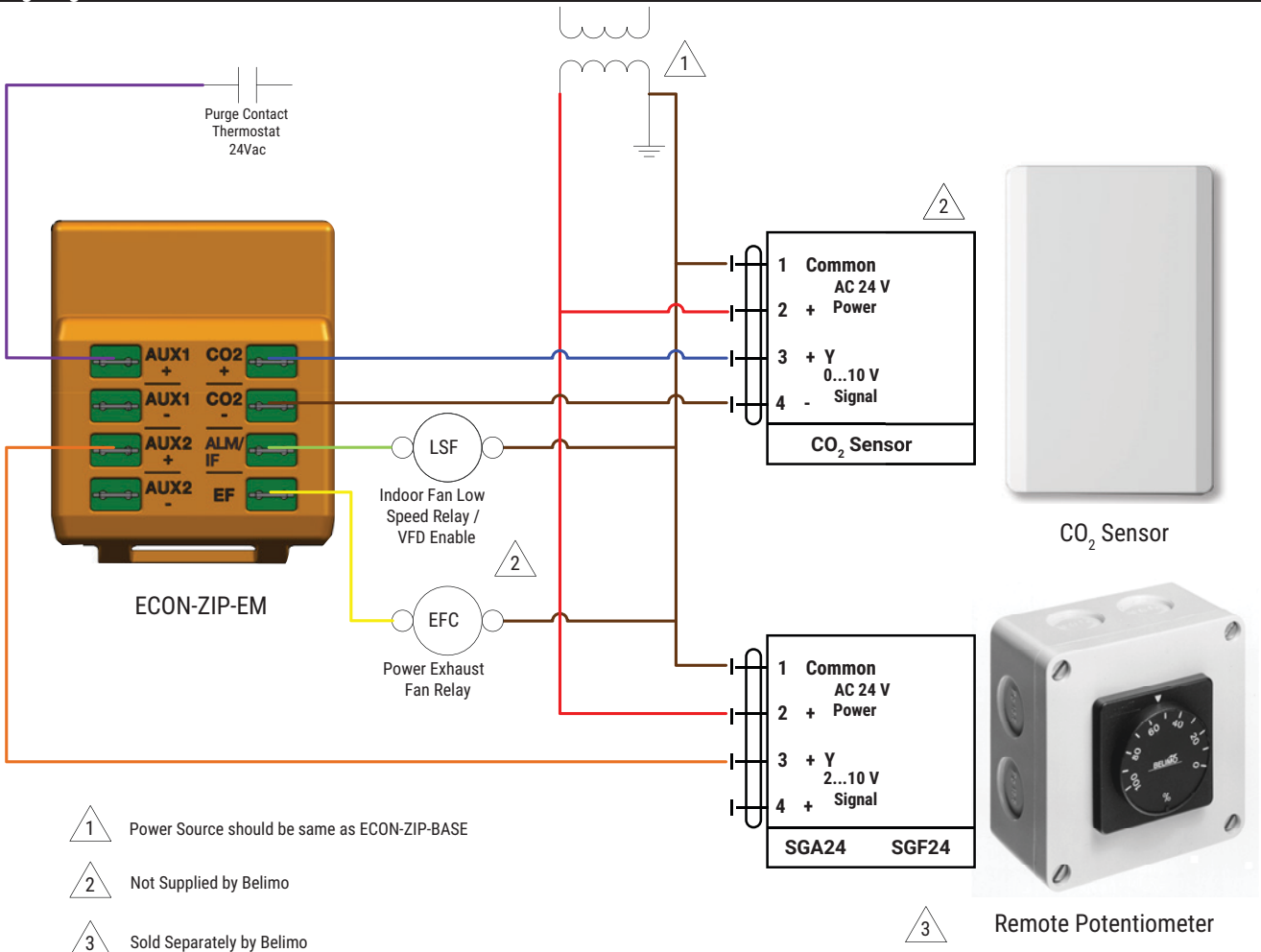
The ZIP Economizer™ Energy Module offers demand control ventilation for high occupancy areas. (A third party CO2 sensor required). Pre-occupancy purge input for VOC removal (requires thermostat with purge contact). Power exhaust for building pressure control (requires power exhaust fan) Remote damper override (requires remote potentiometer installed). 2 speed fan control (requires supply fan to be equipped with multi speed fan or VFD).

I/O Specifications			
Type	Name	Description	Electrical Specification
Input	CO2 +/-	CO2 sensor input	DC 0...10 V Sensor auto-detection
Output	ALM/IF	Alarm relay or Indoor fan low speed relay	100'000 cycles @ inrush current of 3A, normal current 1.5A Impedance for Auto detection @24 V: <600 Ω @ 60Hz <800 Ω @ 50Hz
Output	EF	Exhaust fan enable	100'000 cycles @ inrush current of 3A, normal current 1.5A Impedance for Auto detection @ 24 V: <600 Ω @ 60Hz <800 Ω @ 50Hz
Input	AUX1 ±	Auxiliary input Purge contact input	On/Off, AC 24 V, 50/60 Hz Current load min. 10 mA
Input	AUX2 ±	Auxiliary input Remote Potentiometer Input	DC 2...10 V

Dimensions (Inches [mm])



Wiring Diagrams



ECON-ZIP-COM

ZIP Economizer™ Communication Module



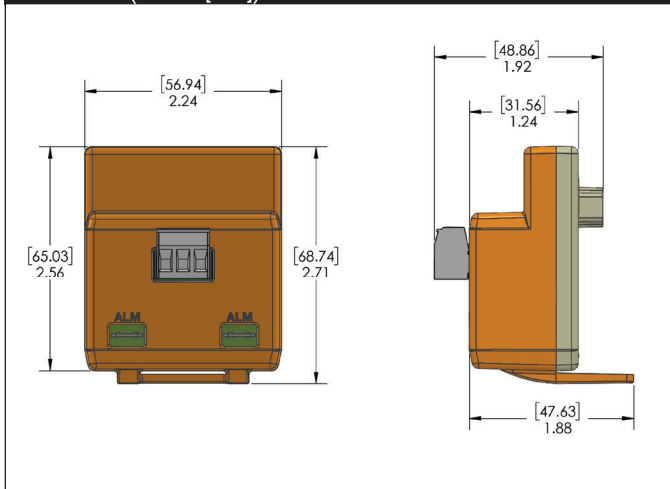
5-year warranty

Technical Data

Power supply	AC 24 V ± 20%, 50/60 Hz, class 2 power source
Power consumption rating*	2.5 VA (ECON-ZIP-COM), 6.5 VA (ECON-ZIP-BASE + ECON-ZIP-COM)
Connectors	1/4" male spade connectors
Environmental	RoHS, conformally coated
Communication interface	RS485 interface, optical isolation max. 1k VDC (for max. 1 min), Pin 4: RS485 Com Gnd, Pin 7: RS485 Com A, Pin 8: RS485 Com B
Supported remote alarm	normal current: 0.5A, inrush current: 1A
Humidity	5...95% RH non-condensing
Housing	NEMA 1
Housing material	UL94-5VA
Ambient temperature range	-40...+158°F [-40...+70°C]
Storage temperature range	-40...+176°F [-40...+80°C]
Agency listing	cULus acc. to UL873, CAN/CSA C22.2, No. 24-93

*The power consumption is for the control only and does not include connected loads such as actuator, compressors, fans, and sensors. For transformer sizing, the power consumption of these attached components must be included.

Dimensions (Inches [mm])



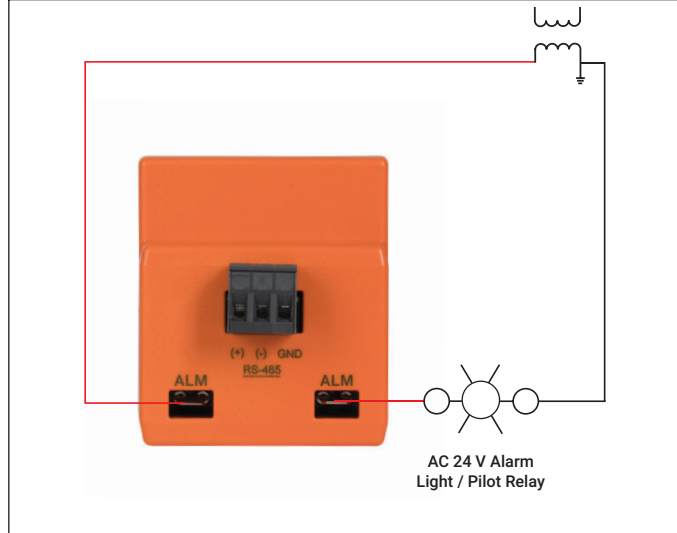
Product Features

The ZIP Economizer™ Communication Module provides alarm output with BACnet MST/TP capabilities such as data trending, building automation integration, and OEM communication integration.

Operation

The ZIP Economizer™ Communication Module has full functionality when connected to the ECON-ZIP-Base. With its unique keyed slot, it makes installation a breeze.

Wiring Diagram

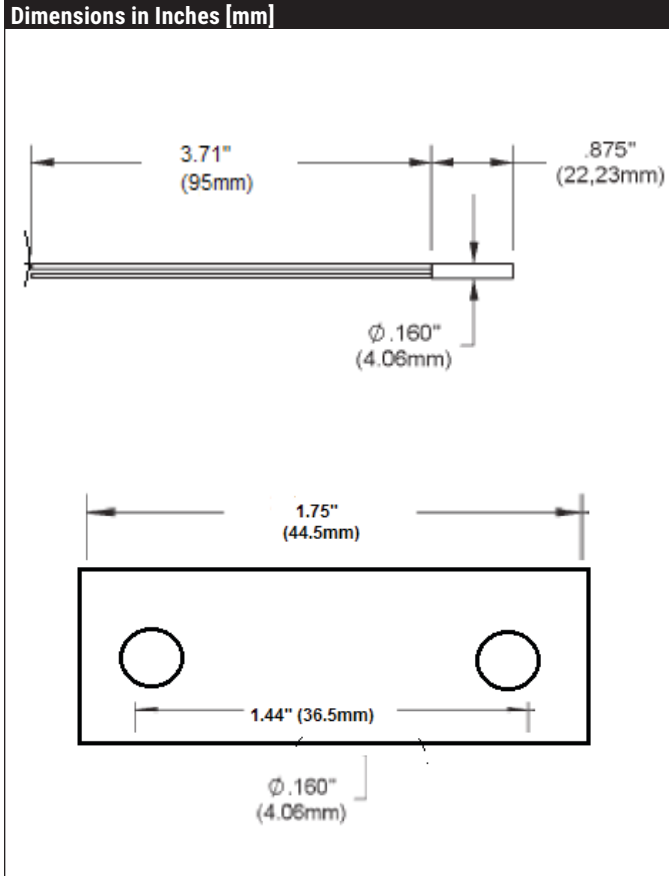


I/O Specifications

Type	Name	Description	Electrical Specification
I/O	Comm	Communication Interface	RS485 Interface Optical Isolation max. 1k VDC (for max. 1min) Terminal Assignments: (+) Data B (-) Data A GND Ground
Relay	ALM	Diagnostic Alarm	Relay contact 24 V Normal current: 0.5A Inrush current: 1A



Technical Data	
Temperature output signal	NTC 10k Ohm, Type II
Connectors	1/4" female spade insulated connectors, 3 ft. cable
Accuracy	± 0.36°F [± 0.2°C]
Stability drift	less than 0.036°F/yr [0.02°C/yr]
Material	etched Teflon, plenum-rated & FEP jacketed cable; galvanized t-bracket
Ambient temperature range	-67°F...+176°F [-55...+80°C]



Installation

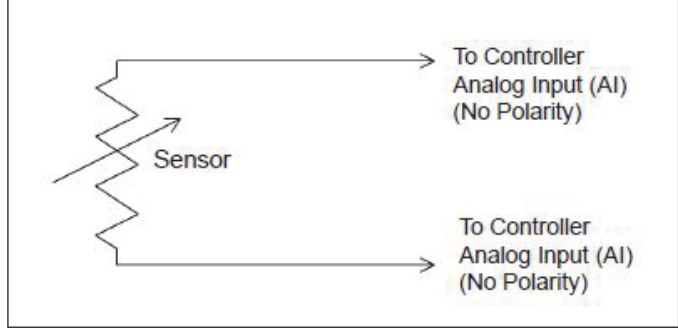
Avoid mounting in areas where acid fumes or other deteriorating vapors can attack the metal parts, or in areas where escaping gas or other explosive vapors are present.

Mount the sensor in a position that will allow for proper clearance for installation, servicing, wiring, and removal.

Using the dimensions as a reference, mount the 10K Sensor on the outside of the dampers to measure outside temperature, or inside the return air duct to measure the return temperature. If mounted outside, the sensor must be placed within hood behind the outdoor air filter. It needs to be protected from direct exposure to water (snow/rain) and direct exposure to sunlight (UV radiation).

Secure the sensor with #8 self-tapping screws (included in kit) using a size 16 or 18 drill.

Wiring Diagram



ECON-ZIP-10K

ZIP Economizer Terminal inputs
SAT (+/-)
OAT (+/-)
RAT (+/-)

Tech.Doc - 03/21 - Subject to change. © Belimo Aircontrols (USA), Inc.

ECON-ZIP-TH

ZIP Economizer™ Temperature and Humidity Sensor



Technical Data

Power Supply	AC 24 V ± 20%, 50/60Hz, Class 2 power source
Current Consumption	Max. 5mA
Rated Impulse Voltage	800 V
Connectors	1/4" male spade connectors
Environmental	RoHS conformally coated
Software Class	A
Control Pollution Degree	3
Temperature Sensor Type	NTC 10kOhm
Humidity	0...100% RH
Humidity Sensor Type	DC 0...10 V (0...100% RH) max load 10k Ohm, Class 2 limited energy
Housing	NEMA 1
Ambient Temperature Range	-40...+140°F [-40...+60°C]
Storage Temperature Range	-40...+158°F [-40...+70°C]
Accuracy	± 3% 35...65% rH @ 75°F ± 5% 0...34%, 66...100% rH @ 75°F
Response Time	<45 seconds @ 40 FPM, 75°F
Hysteresis	<2.5% rH
Long Term Stability	<1% rH/year
Agency Listing	UL60730-1,-2-9,-2-13. UL2043 compliant, CE 2004/108/EC "Electromagnetic compatibility (EMC)", EN60730-1,-2-9 and-2-13

Installation

Avoid mounting in areas where acid fumes or other deteriorating vapors can disintegrate the metal parts of the module's circuit board, or in areas where escaping gas or other explosive vapors are present.

You must mount the sensor in a position that will allow for proper clearance for installation, servicing, wiring, and removal.

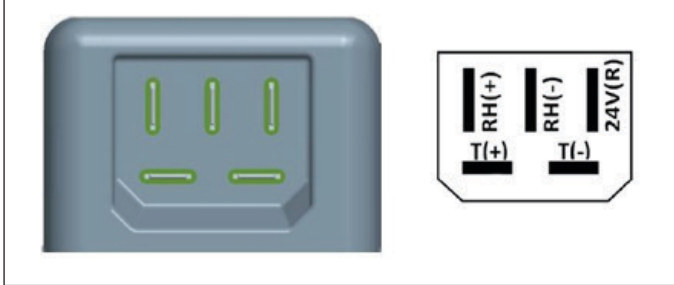
Using the dimensions as a reference, mount the Temperature and Humidity Sensor on the outside of the dampers to measure outside temperature and humidity, or inside the return air duct to measure the return temperature and humidity. If mounted outside, the sensor must be placed within hood behind the outdoor air filter. It needs to be protected from direct exposure to water (snow/rain) and direct exposure to sunlight (UV radiation).

The orientation of the sensor is critical to ensure optimal performance. (Please see figures on recommended orientation.)

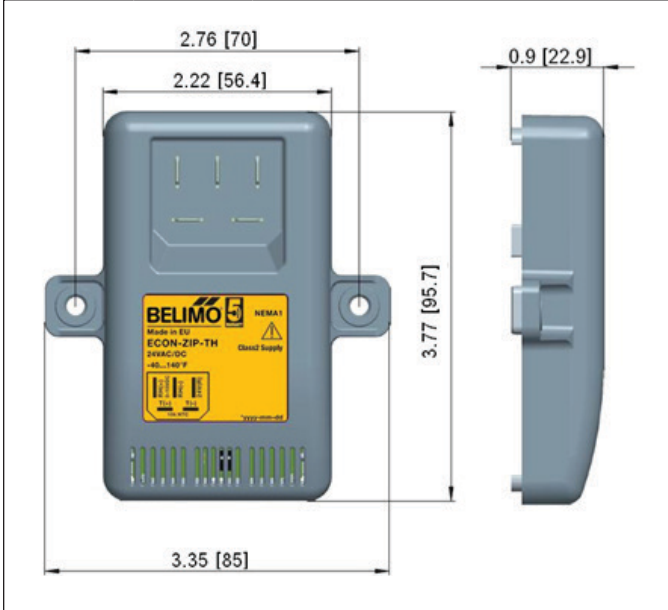
Ensure installation matches an approved orientation before securing with #8 self-tapping screws (included in kit).

The electrical connection needs to be wired using appropriate insulated spade connectors, ¼" female, according to the wiring diagram.

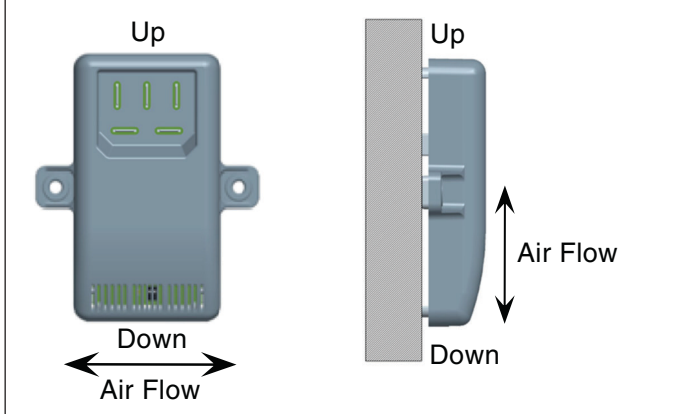
Wiring



Dimensions (Inches [mm])



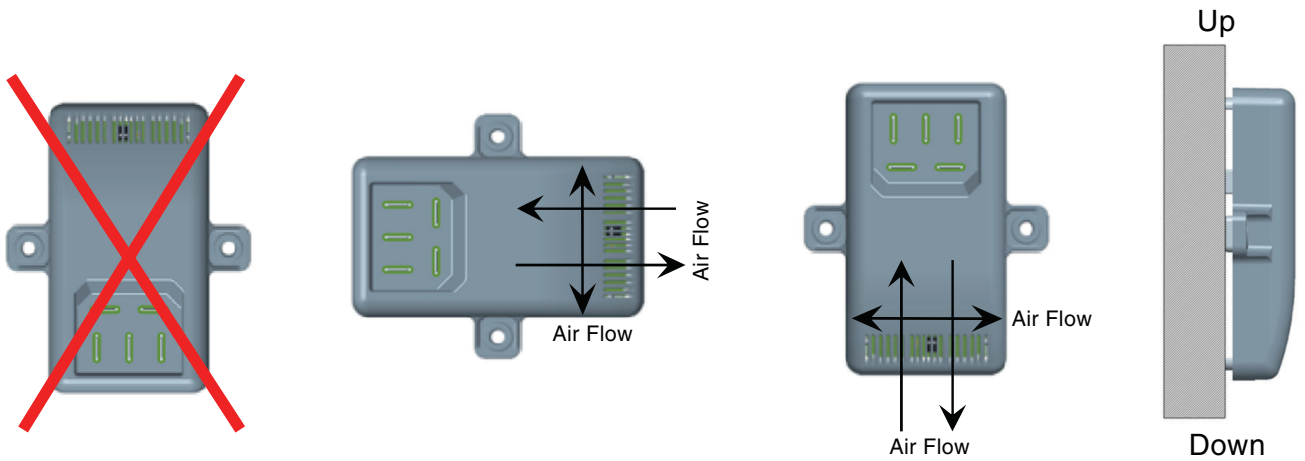
Air Flow Direction



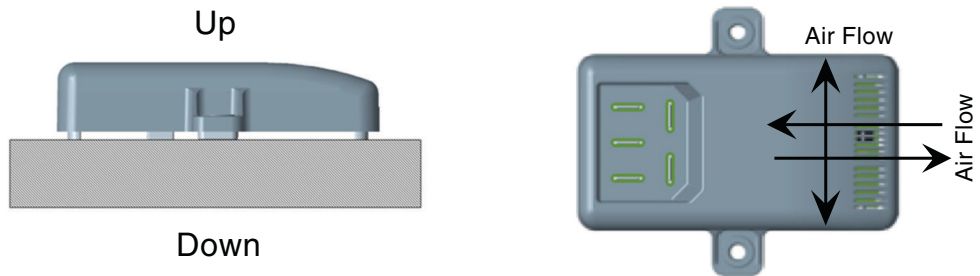
I/O Specifications

Type	Name	Description	Electrical Specification	ZIP Terminal
Input	24 V	Supply Hot	AC 24 V, ± 20%, 50/60 Hz	Same Power Supply
Output	T(+/-)	Temperature	Type: 10K NTC (Type II thermistor)	OAT (+/-), RAT (+/-), SAT (+/-)
Output	RH (+/-)	Relative Humidity	DC 0...10 V	OAH (+/-), RAH (+/-)

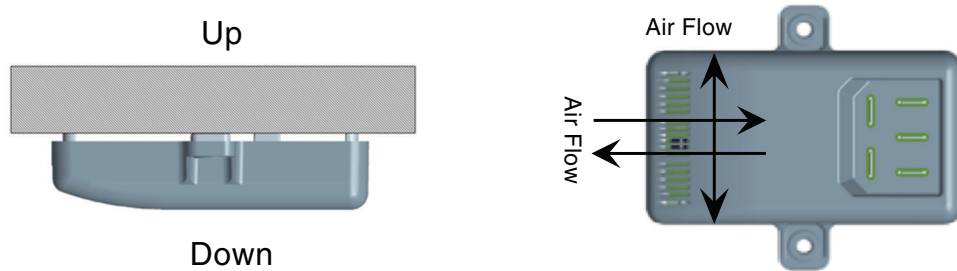
Orientation 1- Vertical



Orientation 2- Bottom



Orientation 3- Upside Down





WARNING Live Electrical Components!

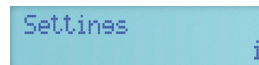
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Installation

1. Shut off power to RTU before beginning installation.
2. Note orientation, opening rotation, and spring return rotation of damper assembly. Mount Actuator to Outside Air and Return Damper assembly. To ensure tight outside air shutoff; while tightening actuator clamp push damper closed.
3. Terminate required Inputs and Outputs(I/O): For the ZIP Economizer to function correctly, the following I/O, at a minimum, are required to be terminated, wired, and functioning (R, C, Y1, Y2, G, CC1, OAT, SAT, ACT1, ACT2, ACT3, ACT5). See wiring diagrams.
4. Sensor configuration: The ZIP Economizer automatically detects sensors attached and automatically configures for single dry bulb, single enthalpy, differential dry bulb and differential enthalpy.

Settings

"Settings" is the menu displayed when the ZIP Economizer is first powered. Press "OK" to parameterize required settings. Reference above Keypad Key definition instructions and navigate as needed.



Functions

1. "Monitor Live Conditions" is used to display settings and live values.
2. "Settings" is used to parameterize the ZIP Economizer. (Note: Devices 1 is for CC1, CC2, EF, IF; Devices 2 is for OAH, RAH)
3. "Present Devices" is used to verify that the ZIP Economizer's Auto Detected connections are terminated properly. If connected device is not shown, verify wiring. If wiring has continuity and device is verified operational re-enter "Settings" and enable missing device by changing from "Auto" to "Available" or "Installed".
4. "Alarms" is used to view current and historical alarms and delete inadvertently caused alarms.
5. "Service and Commissioning" submenu is used to manually override the "Devices" of the RTU or to manually override the modes of the RTU ("Forced Modes"). "Settings" must be completed to access.
6. "Status" is a display of the current operating mode. It can be accessed by pressing "esc". The action of pressing any key will drop the user down from Status to the next level, so repeatedly pressing "esc" will toggle the display between Status and Monitor Live Conditions. **(Note: If status "Setup incomplete" is displayed the RTU cooling operation will be disabled and additional parameters must be set to achieve "Setup complete".)**



MMI Keypad



Moves up through the menu on the same level. Will increase values by one increment at a time. When setting values holding key down will fast scroll



Moves down through the menu on the same level. Will decrease values by one increment at a time. When setting values holding key down will fast scroll.



Enter sub menu level. Start editing a setting. Store an entered value.



Escape sub menu to next higher level. Cancel current actions.



Show additional information on the current menu Item when "i" appears in lower right of display.

Required "Settings" Parameters for All Configurations

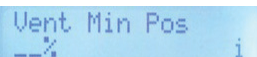
Note: you may enter parameters in any order - eg: Vent min Pos before ZIP Code - If the RTU is a heat pump or uses a 2 speed indoor fan, these parameters should be enabled first, otherwise the logic may go to Setup Complete prematurely.

1. ZIP Code US or Canada (sets the free cooling changeover high limit and temperature units F/C)
 - a. When the Zip Code submenu is displayed enter "OK" to begin "US" Zip Code parameterization. If "Canada" Postal Code is desired press the up/down arrow to access.
 - i. Press OK to access digit 1 (flashing) then use the up/down arrow to parameterize; enter OK when complete. Repeat until all digits are complete. If a mistake is made press "esc" and repeat from beginning.



```
US
89436
```

- ii. When all Zip Code or Postal Code digits are entered press "esc" to move up a level then press the up/down arrow to access next settings parameter.
2. Vent Min Pos (Outdoor Air Damper Ventilation Minimum Position)
 - a. When the "Vent Min Pos" submenu is displayed press "OK" to parameterize (flashing).



```
Vent Min Pos
--%          i
```

- b. Use the up/down arrow to parameterize, press "OK" when complete. The actuator will immediately drive the damper to the minimum position.

3. Additional Parameters may require setting. The ZIP Economizer will auto-detect added Devices such as a CO2 sensor etc. When the ZIP Economizer detects a new device, it will prompt the user in the Status level; navigate to Settings and parameterize blank fields. If the devices are connected upon first start up their settings will require parameterization then.
4. When all parameters have been set, the ZIP Economizer will show "Setup Complete" if there are still parameters to set, there will be no action. You can verify by pushing esc until status level is reached and it will display "Setup Incomplete". If this is the case, re-enter settings menu and use up down arrows to find the parameter with blank fields and parameterize as described above.

Setup Complete - Initializing Automatic Mode

1. When all entries have been completed, the ZIP Economizer will switch to Status display and show "Setup Complete", and will immediately show a "Damper scaling starts in 10secs" and will countdown to 0 (**be aware, at 0 the damper will start to move at high speed**). A message will scroll saying "Damper scaling for better operation if obstruction is present rescale damper in commissioning menu". (For detailed instructions on this – please see the section "Service and Commissioning" below. This will open damper to 100% (re-scale control signal if needed). (Note: failure to identify obstructions or improper setup of damper assembly may result in an improper scaling and operation of the damper.)

Once scaling is complete, a message will appear saying "Damper scaling successful". The ZIP will then show "maximum at 80° = 100%" That message will show maximum rotation of the damper. This process ensures the damper is always operating and displayed from 0...100%.

2. Once the message has appeared, the actuator immediately closes the damper and a countdown begins, until the unit starts to operate in Automatic Mode (**be aware, when countdown complete, the RTU will respond to thermostat calls which may enable mechanical cooling**).

Service and Commissioning (Manual Override 1 & 2)

The ZIP Economizer has built in commissioning processes found in "Manual Override1 - Devices" & "Manual Override2- Forced Modes".

1. **Devices.** Use "Manual Override1- Devices" to verify RTU integrated components in manual operation. Navigate to "Services and Commissioning" menu, press "OK"; press the down arrow to access "Manual Override1- Devices". Press "ok" again to select a desired "Timeout" duration. Press down arrow for selectable devices. The device options are "Damper Pos", "Compressor 1", "Compressor 2", "Exhaust Fan", and "Fan Speed". Devices will only appear if they are connected. Return to automatic for normal functioning of the ZIP Economizer.
2. **Forced Modes.** Use "Manual Override2- Forced Modes" to override outputs. Navigate to "Service and Commissioning menu, press "OK"; press the down arrow twice to access "Manual Override2- Forced Modes". Press "ok" again to select a desired "Timeout" duration". The forced mode options are "Free Cooling", "Integrated Cooling", "Mechanical Cooling", "DCV", and "Unoccupied". Depending on the mode (see "Menu Sequence" section for notes), there will be the option to change or simulate the following: Y1 and Y2 stages, "OAT simulation", "SAT Simulation", "Fan Speed", and "CO2 Simulation". Selections will appear depending on what devices are connected. Return to automatic for normal functionality of the ZIP Economizer.
3. **Damper Scaling.** The test will re-scale the control signal range to maximum resolution (0...100%) over the calibrated (reduced) angle. When using a Belimo actuator, the actuator will speed up to reduce test time.

Note: Failure to identify obstructions or improper setup of damper assembly may result in an improper scaling and operation of the damper.)

Additional manual overrides can be found later in this document.

Before Getting Started

ECON-ZIP-EM and CO₂ sensor can be added during or after initial set up.

1. A CO₂ sensor is needed with the following characteristics:
 - a. Output that is DC 0...10 V
 - b. Range of 0-2000 ppm
2. Attach the Energy Module ECON-ZIP-EM to the ZIP Economizer ECON-ZIP-BASE.



3. Setting PPM range (only required if sensor is configurable for other ranges).

Type of Output	Ventilation Rate (cfm/Person)	Analog Output	CO ₂ Control Range (ppm)
Proportional	Any	0...10 V	0...2000

4. Power RTU and enter Settings Menu.

Note: When the CO₂ sensor is powered and DC 0...10 V is available at CO₂+ and CO₂-, the ZIP Economizer will recognize the CO₂ presence and the prompt to set up CO₂ settings.

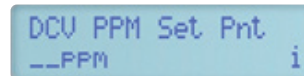
5. Setting DCV settings.

- a. With single speed indoor fan, only 2 DCV settings are required.

- i. DCV Min Pos – This is the minimum occupied or zero occupancy ventilation rate expressed in damper percent open (Title 24 2013 section 120.1(b)2; ASHRAE 62.1 Section 6.2.7).



- ii. CO₂ PPM Set Pnt – This is the CO₂ concentration that is desired in the space (Title 24 2013 section 120.1(c)4. prescribed as 600 ppm plus outdoor air CO₂ concentration assumed to be 400 ppm = a set point of 1000ppm).



Wiring CO₂ Sensor to ZIP Economizer

1. Wire CO₂ sensor DC 0...10 V output to ECON-ZIP-EM CO₂ sensor input.

- | | |
|---|-------------------|
| 1 | Not Used |
| 2 | Not Used |
| 3 | Relay Norm Open |
| 4 | Relay Common |
| 5 | Relay Norm Closed |
| 6 | 4-20mA Output |
| 7 | Signal Ground |
| 8 | 0-10V Output |

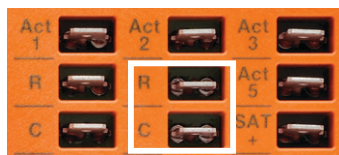


Example CO₂ Sensor Diagram

2. Wire CO₂ sensor power.

Note: If RTU transformer VA is sufficient R/C terminals may be used on ZIP Economizer.

- | | |
|---|-------------------|
| 1 | Not Used |
| 2 | Not Used |
| 3 | Relay Norm Open |
| 4 | Relay Common |
| 5 | Relay Norm Closed |
| 6 | 4-20mA Output |
| 7 | Signal Ground |
| 8 | 0-10V Output |



Example CO₂ Sensor Diagram

Operation

The ZIP Economizer logic will control the outside air damper position based on space CO₂ dilution needs. If the CO₂ value is low, the damper shall remain at DCV Min Pos when not in free cooling. When the CO₂ concentration rises above the CO₂ PPM Set Pnt (as the space becomes more populated), then the damper will start to modulate towards Vent Min Pos to maintain level at CO₂ PPM set Pnt. When the CO₂ concentration drops in the space (the space population decreases) the damper will start to modulate back towards DCV Min Pos.

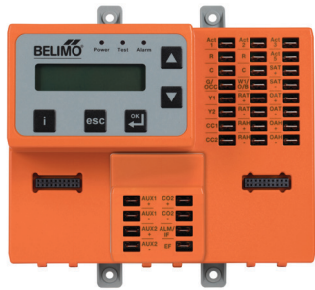
WARNING Live Electrical Components!

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Before Getting Started

Setting up the ZIP Economizer with Variable Frequency Drive.

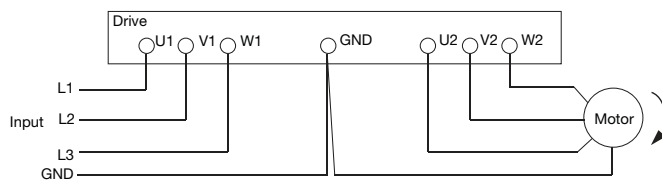
1. You will need a VFD rated for supply fan HP.
2. You will need to have a ZIP Economizer ECON-ZIP-BASE and an Energy Module ECON-ZIP-EM.
3. You will also need a separate SPDT relay for integration, and SPST for fan enabling.



Note: You will need to set Energy Module I/O Configuration to "IF" under Settings.

Wiring VFD to ZIP Economizer

Wire the VFD according to the manufacturer's instructions. Ensuring line voltage to the drive, and wiring the output of the VFD to motor per diagram below.



Verify that the motor rotation is correct. If not, switch 2 of 3 wires from VFD to motor.

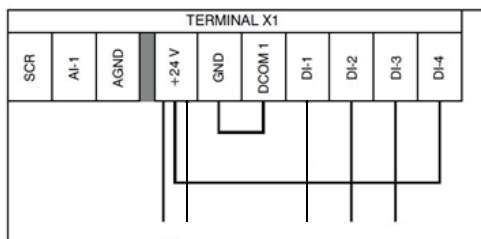
1. Locate the VFD Digital Inputs, as well as any pertinent High, Low Speed Designation.

Example VFD Terminal Designations

Reference	Drive Control Terminal Description
+24V	Auxiliary voltage output DC 24 V / 250 mA (reference to GND), short circuit protected.
GND	Auxiliary voltage output common
DCOM	Digital input common. Jumper to GND.
DI1	Start/stop. Jumper to +24 V.
DI2	Program to 40 Hz. Wire to SPDT NO contact.
DI3	Program to 60 Hz. Wire to SPDT NC contact.
DI4	Safety interlock. Jumper to +24 V.

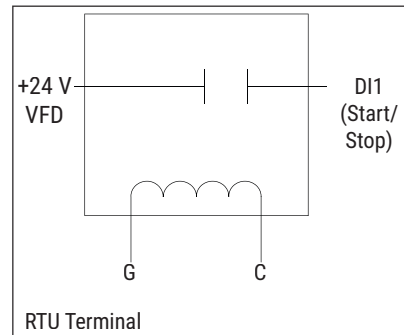
The control circuit inputs to the VFD are DC 24 V signals. This voltage is sourced from the VFD at its terminal strip X1, +24 V. The speed inputs are received at X1 terminals (DI-2) for low speed (40 HZ) motor operation and (DI-3) for high speed (60 HZ) motor operation. When neither input is present, the VFD will shut the fan motor off.

Utilizing the nomenclature from the example VFD Terminal Designations table, pull the following items from the terminal block for Digital Inputs.

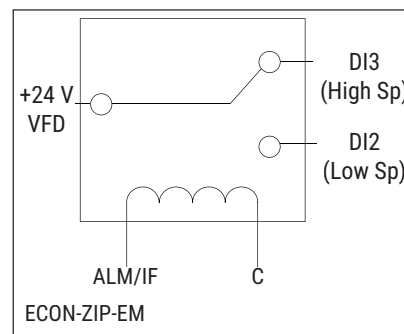


2. Connecting them into the following, utilizing the ALM/IF connection at the ECON-ZIP-EM.

Fan enable relay; single pole, single throw



Single pole, double throw relay



3. Power RTU and enter Settings menu.

Programming Indoor Fan Settings

When a VFD is added, up to three (3) additional settings will be required.

- a. Low Sp Vent Min - When a 2 Speed strategy is used to save energy, an additional Vent Min Pos needs to be entered for low speed operation due to less available static pressure from the fan. This position will be greater than Vent Min Pos, however equal the same measured airflow rate value.
- b. Low Sp DCV Min - When a 2 Speed strategy is used to save energy, an additional DCV Min Pos needs to be entered for low speed operation due to less available static pressure from the fan. This position will be greater than DCV Min Pos, however equal the same measured airflow rate value.
- c. Low Exh Fan Pos - When a 2 speed strategy is used to save energy, an additional Exh Fan On Pos needs to be entered for low speed operation due to less available static pressure from the fan. This position will be greater than Exh Fan On Pos, however equal the same measured airflow rate value.

These values should be set to provide the same airflow of outside air (OA) and exhaust as when fan is operating at full speed. Due to less pressure generated by the fan, this value is typically a higher percentage open value.

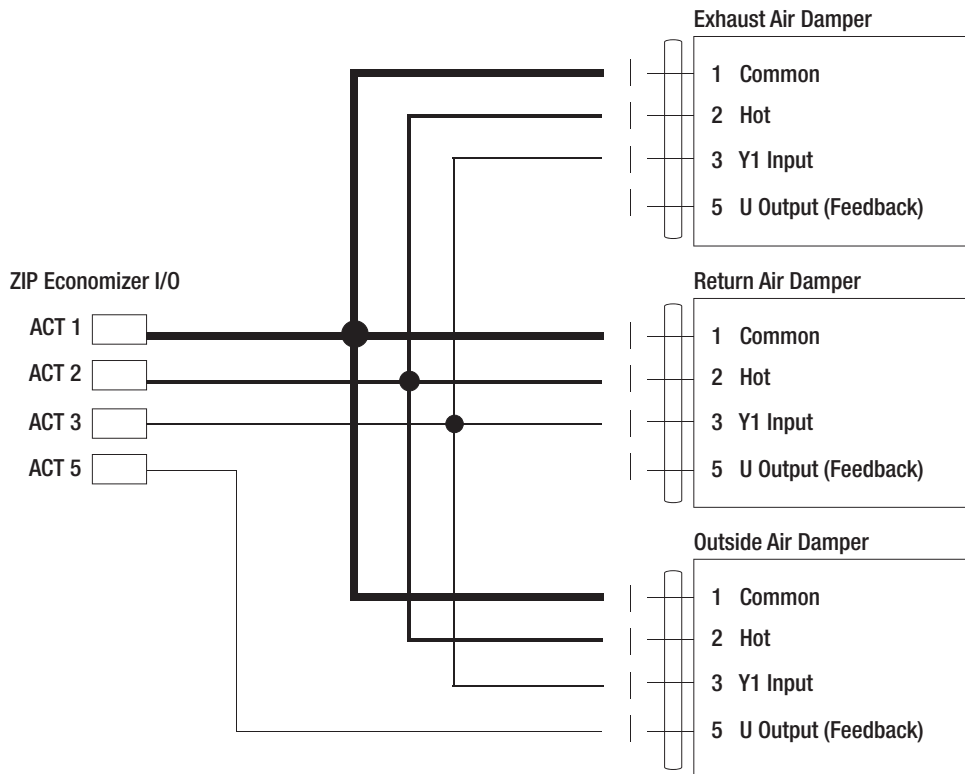
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When using the ZIP Economizer on a Rooftop Unit (RTU) that has more than one damper that is not mechanically linked, the ZIP Economizer can drive a maximum of (3) -SR actuators. The actuators must be wired in parallel with the ACT3 output from the ZIP Economizer. The ACT5 feedback input on the ZIP Economizer should be wired to the Outside Air Damper actuator feedback wire.

Wiring for the multiple actuator configuration is shown in the illustration below; please ensure to follow all warnings and cautions listed in the actuator mounting instructions. Any combination of TFB24-SR, LF24-SR, NFB24-SR, and AFB24-SR can be mounted in this arrangement.

Wiring Diagrams



Menu Flow

Keypad Key Definition



Moves up through the menu on the same level. Will increase values by one increment at a time. When setting values holding key down will fast scroll.



Moves down through the menu on the same level. Will decrease values by one increment at a time. When setting values holding key down will fast scroll.



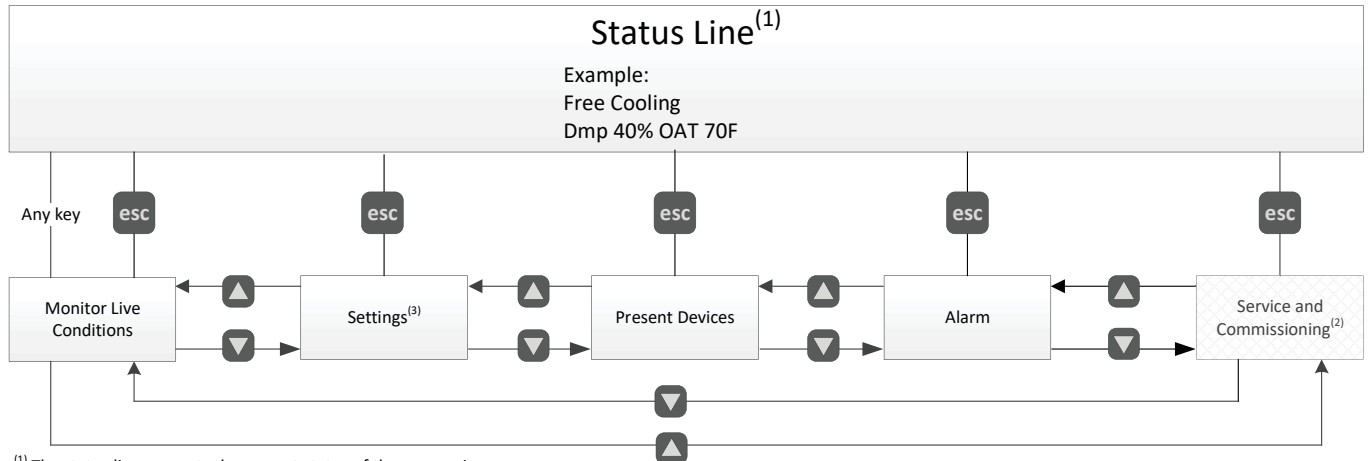
Enter sub menu level. Start editing a setting. Store an entered value.



Escape sub menu to next higher level. Cancel current actions.



Show additional information on the current menu item when "i" appears in lower right of display



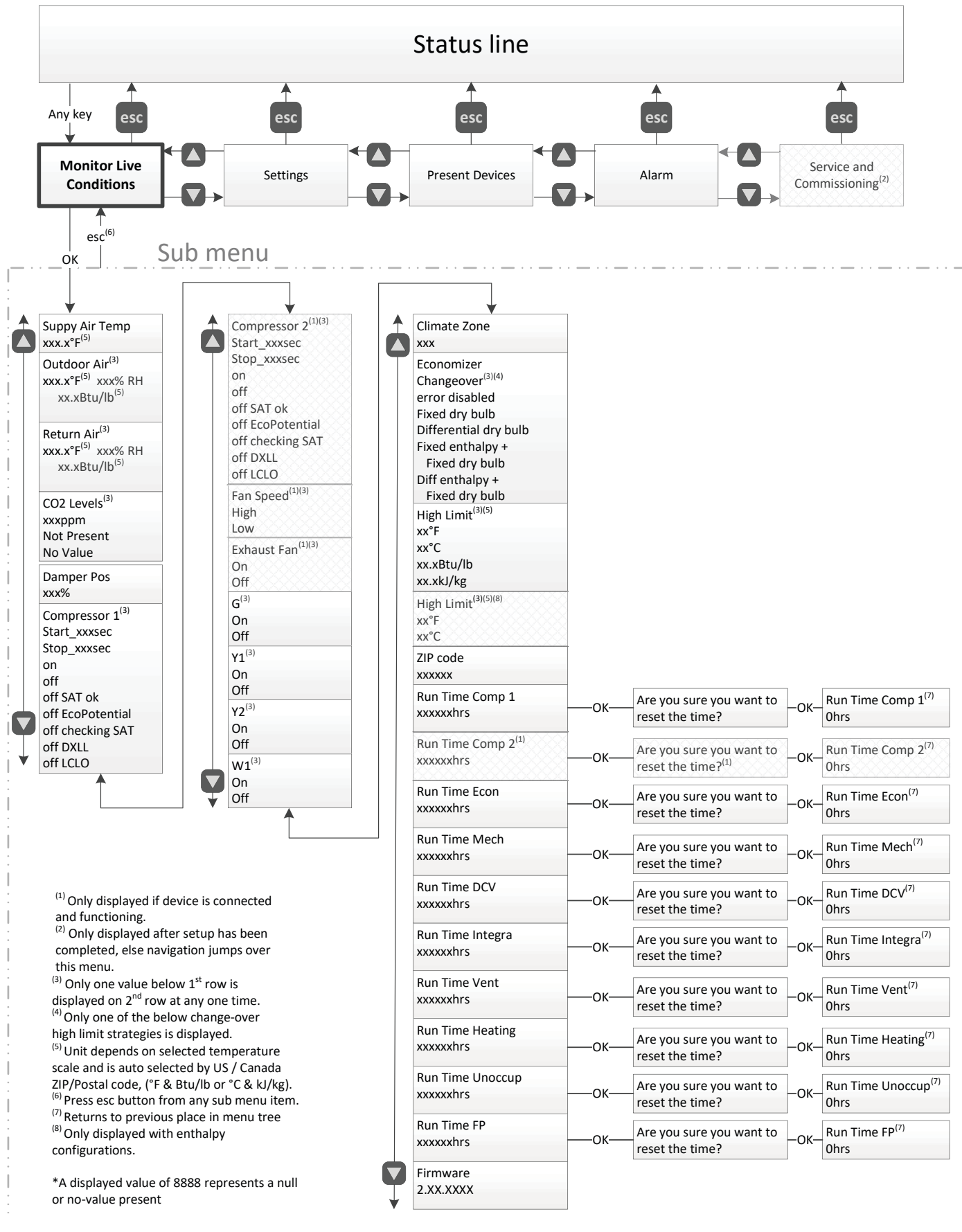
⁽¹⁾ The status line presents the current status of the economizer including contextual information like temperatures, damper position or compressor start / stop requests. Additionally, newly detected sensors, device, and active alarm conditions get shown.

⁽²⁾ Only displayed after setup has been completed, else navigation jumps over this menu.

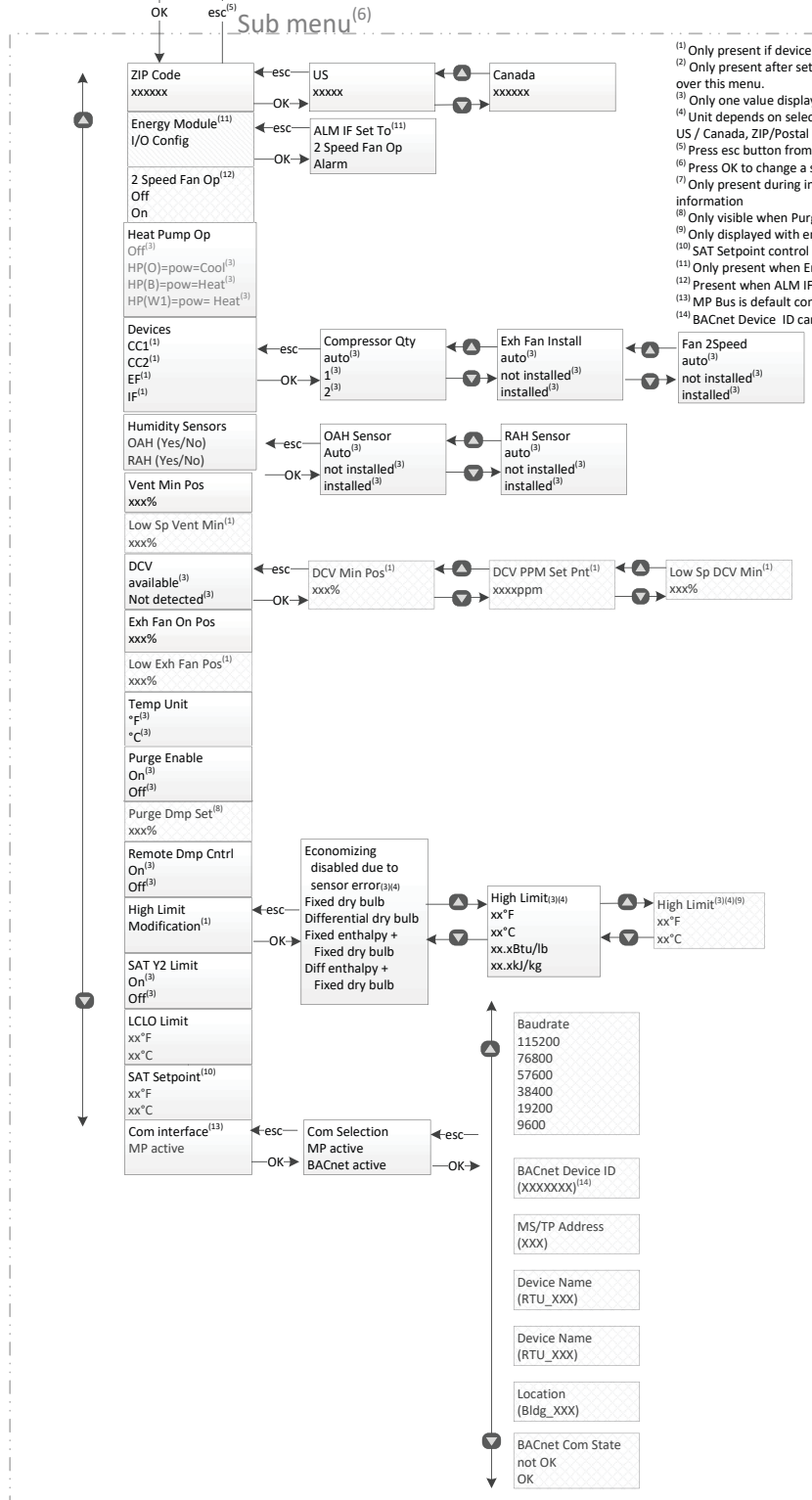
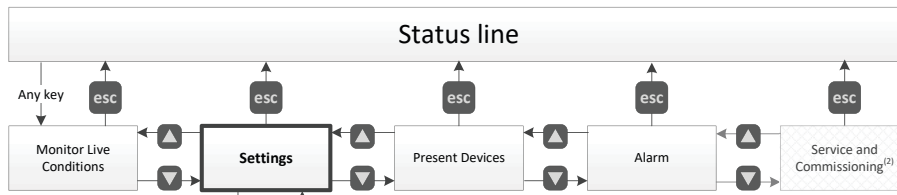
⁽³⁾ Settings is the first menu displayed when the ZIP Economizer is first powered and has not been previously setup.

*A displayed value of 8888 represents a null or no-value present.

Monitor Live Conditions

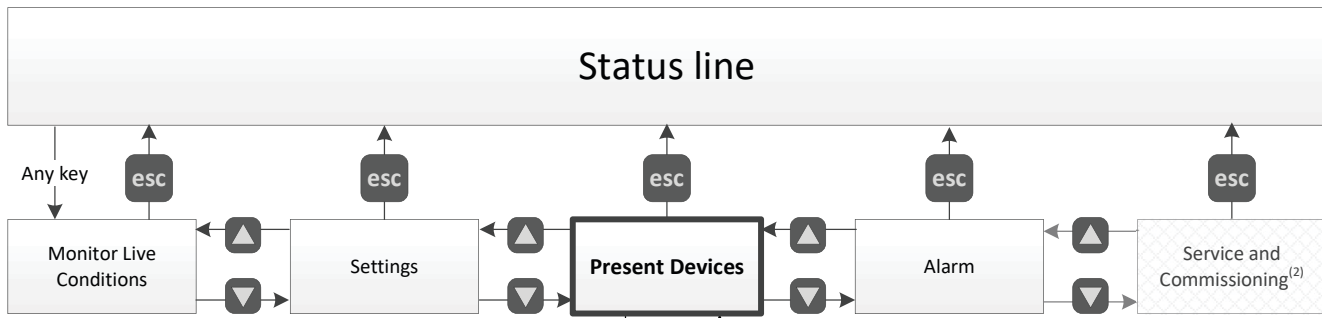


Settings

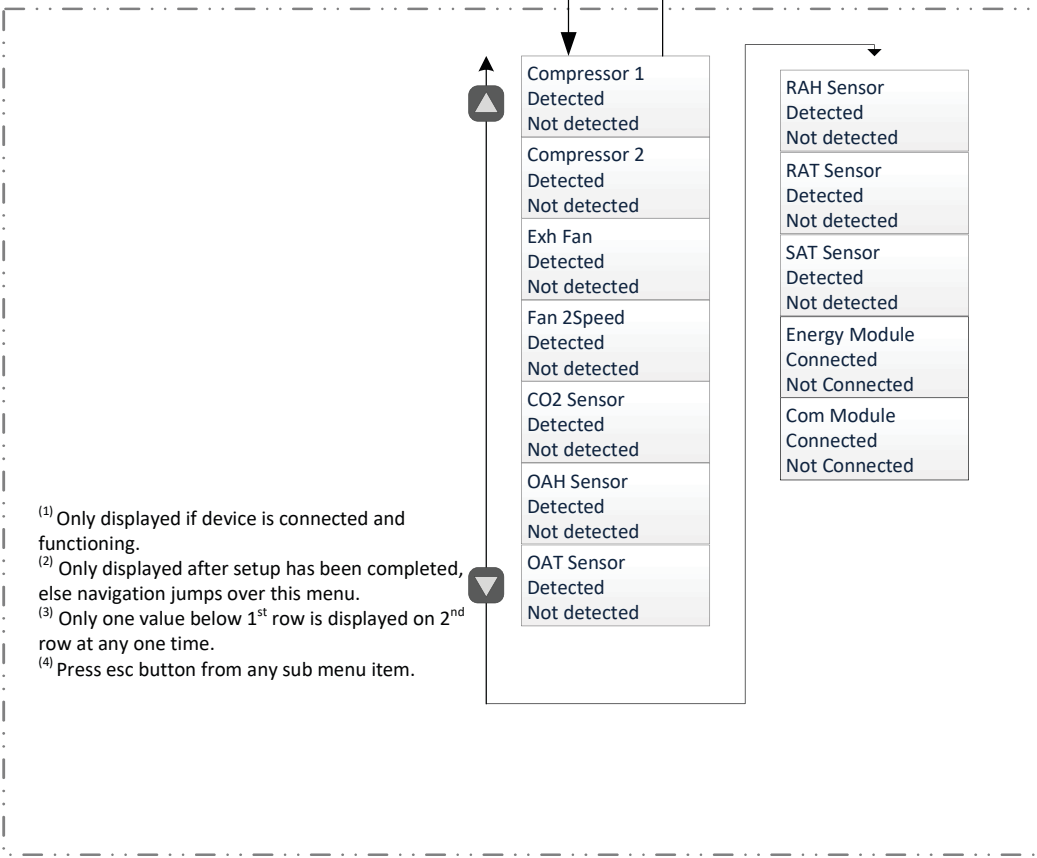


- ⁽¹⁾ Only present if device is connected and functioning.
- ⁽²⁾ Only present after setup has been completed, else navigation jumps over this menu.
- ⁽³⁾ Only one value displayed at a time.
- ⁽⁴⁾ Unit depends on selected temperature scale and is auto selected by US / Canada, ZIP/Postal code, (°F & Btu/lb or °C & kJ/kg).
- ⁽⁵⁾ Press esc button from any sub menu item.
- ⁽⁶⁾ Press OK to change a setting on lowest menu level into editing mode.
- ⁽⁷⁾ Only present during initial setup- see menu table for additional information
- ⁽⁸⁾ Only visible when Purge Enable is On.
- ⁽⁹⁾ Only displayed with enthalpy configurations.
- ⁽¹⁰⁾ SAT Setpoint control only valid when in Free Cooling Mode.
- ⁽¹¹⁾ Only present when Energy Module connected
- ⁽¹²⁾ Present when ALM IF → Alarm selected.
- ⁽¹³⁾ MP Bus is default communication protocol.
- ⁽¹⁴⁾ BACnet Device ID can be between 0-4194303

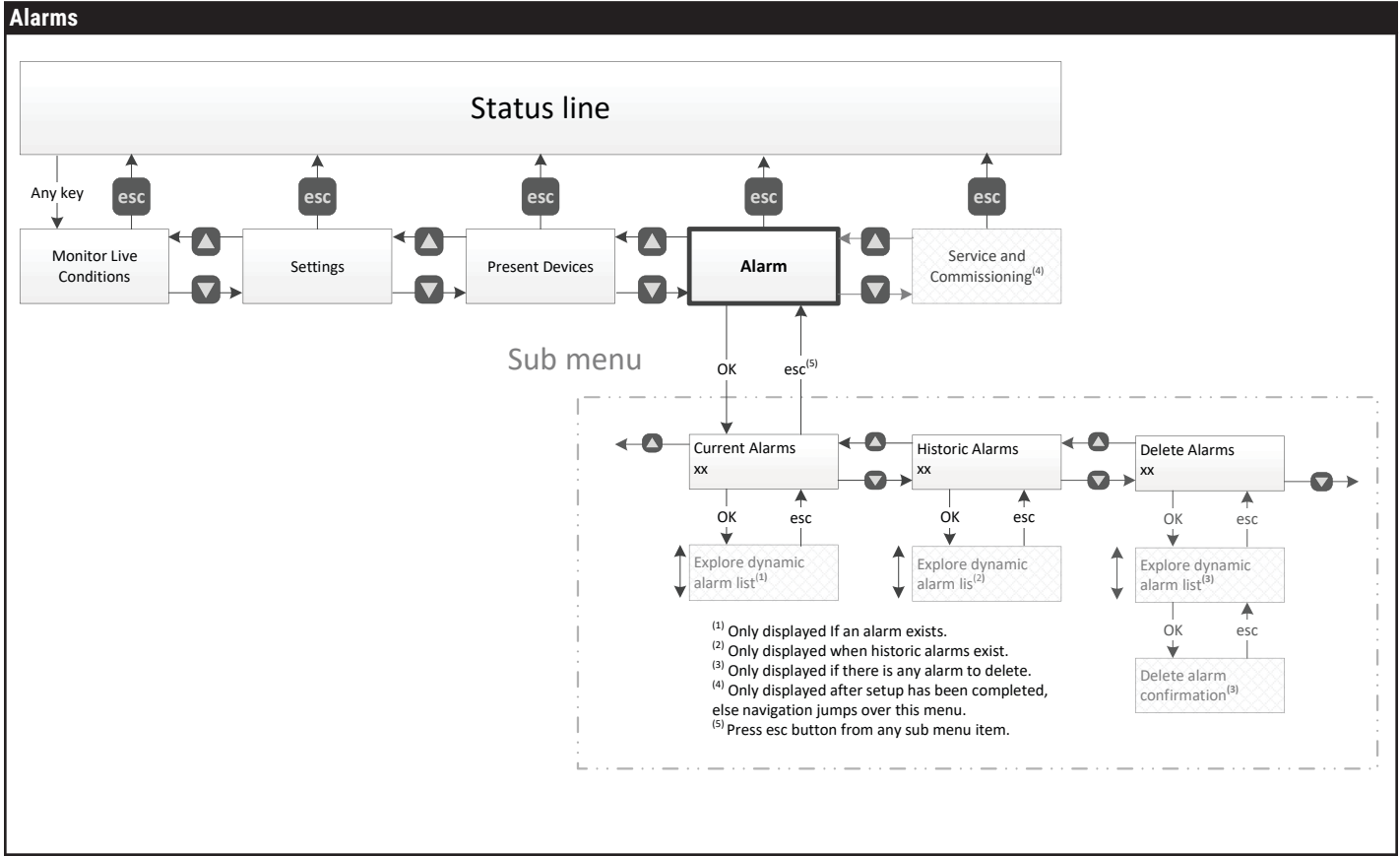
Present Devices



Sub menu

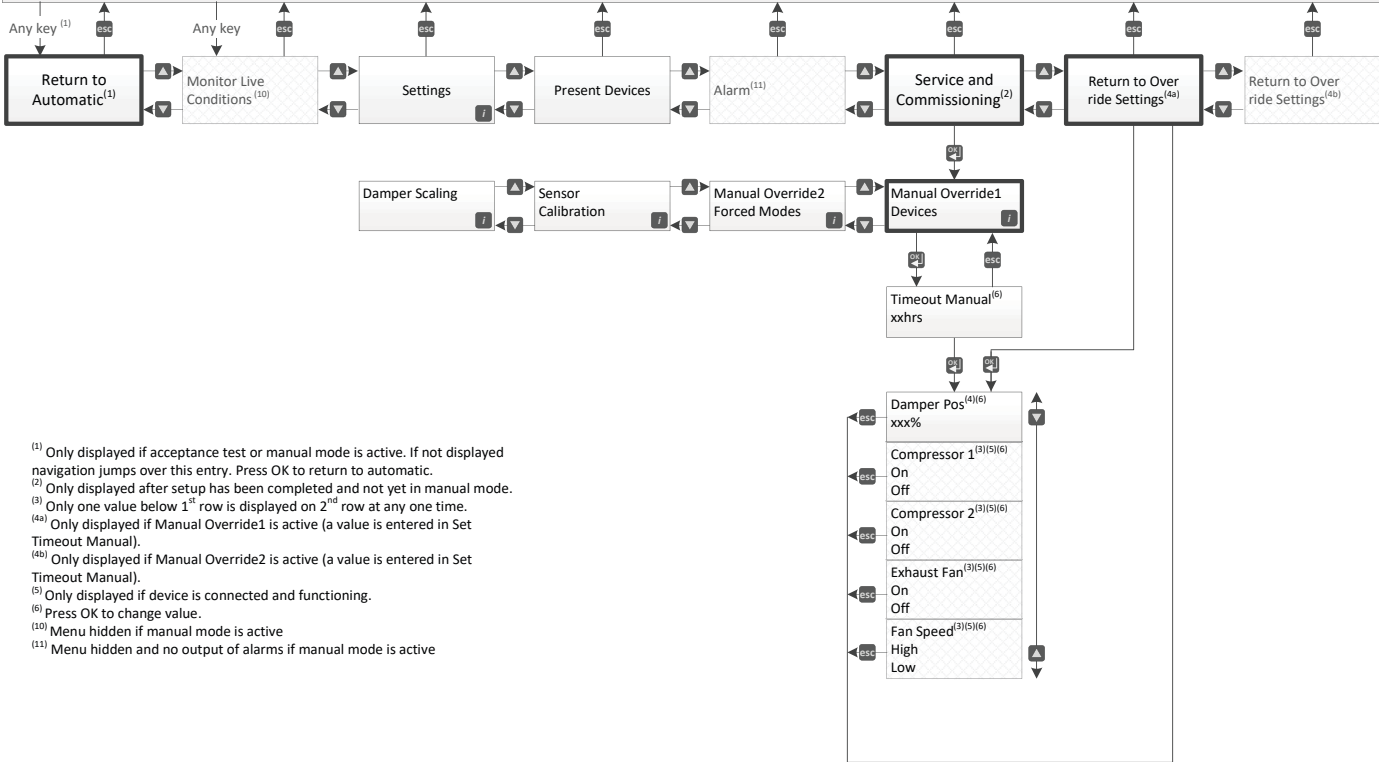


- ⁽¹⁾ Only displayed if device is connected and functioning.
- ⁽²⁾ Only displayed after setup has been completed, else navigation jumps over this menu.
- ⁽³⁾ Only one value below 1st row is displayed on 2nd row at any one time.
- ⁽⁴⁾ Press esc button from any sub menu item.



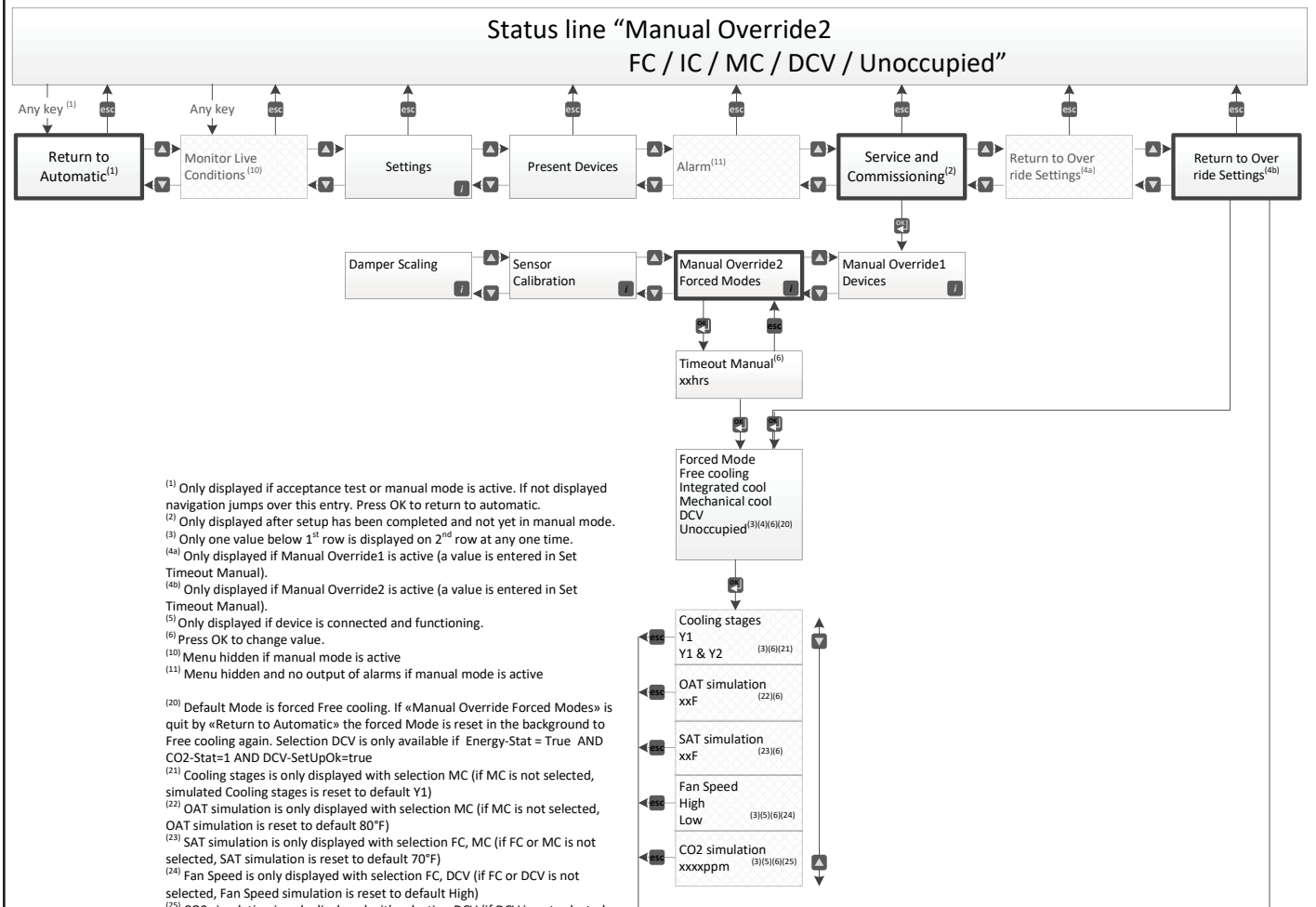
Manual Override 1 Devices

Status line "Manual Override1 Devices"

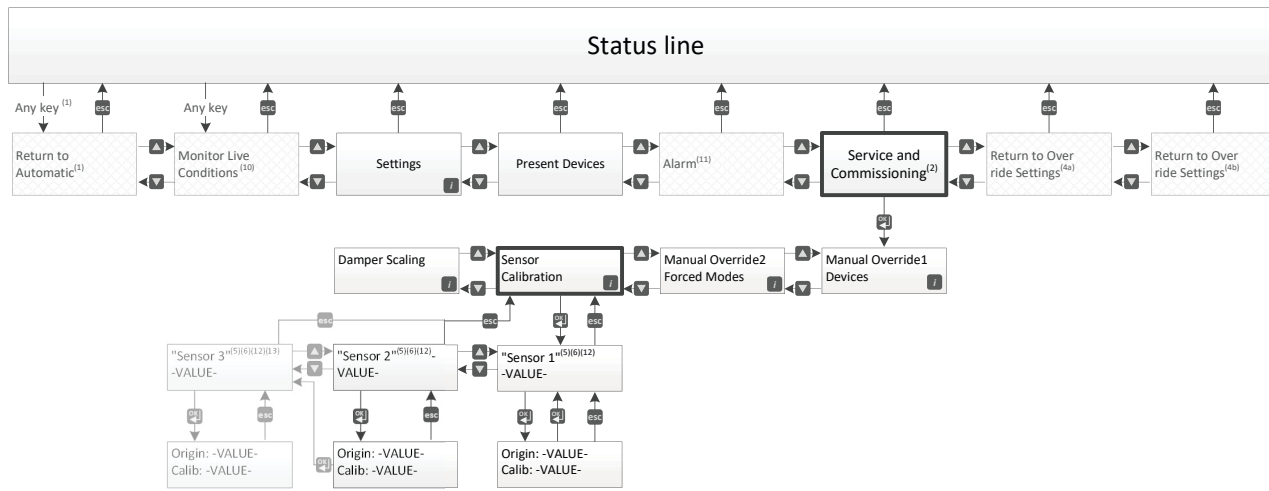


⁽¹⁾ Only displayed if acceptance test or manual mode is active. If not displayed navigation jumps over this entry. Press OK to return to automatic.
⁽²⁾ Only displayed after setup has been completed and not yet in manual mode.
⁽³⁾ Only one value below 1st row is displayed on 2nd row at any one time.
^(4a) Only displayed if Manual Override1 is active (a value is entered in Set Timeout Manual).
^(4b) Only displayed if Manual Override2 is active (a value is entered in Set Timeout Manual).
⁽⁵⁾ Only displayed if device is connected and functioning.
⁽⁶⁾ Press OK to change value.
⁽¹⁰⁾ Menu hidden if manual mode is active
⁽¹¹⁾ Menu hidden and no output of alarms if manual mode is active

Manual Override 2 Forced Modes

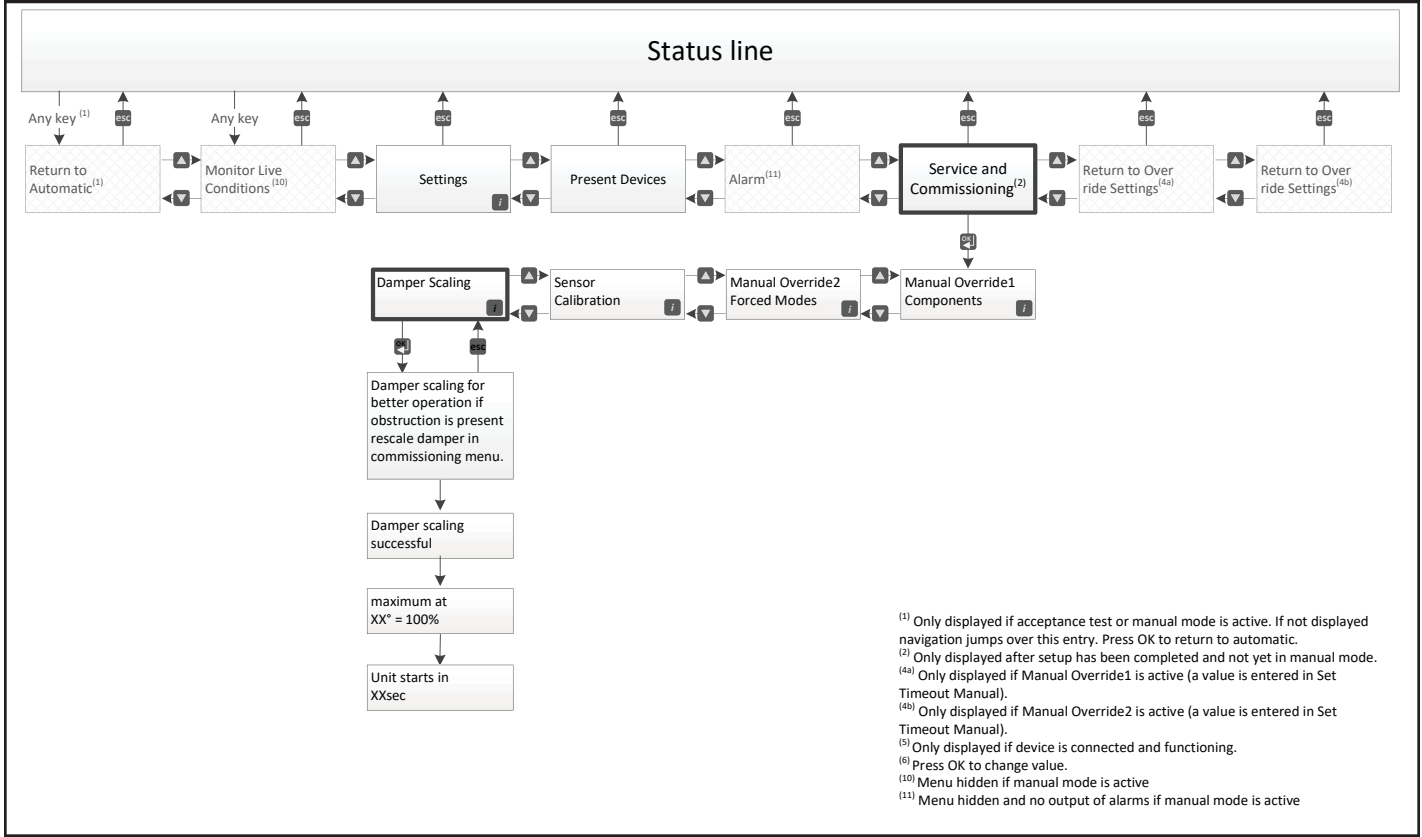


Sensor Calibration



- ⁽¹⁾ Only displayed if acceptance test or manual mode is active. If not displayed navigation jumps over this entry. Press OK to return to automatic.
- ⁽²⁾ Only displayed after setup has been completed and not yet in manual mode.
- ⁽⁴⁾ Only displayed if Manual Override1 is active (a value is entered in Set Timeout Manual).
- ^(4b) Only displayed if Manual Override2 is active (a value is entered in Set Timeout Manual).
- ⁽⁵⁾ Only displayed if device is connected and functioning.
- ⁽⁶⁾ Press OK to change the sensor value.
- ⁽¹⁰⁾ Menu hidden if manual mode is active
- ⁽¹¹⁾ Menu hidden and no output of alarms if manual mode is active
- ⁽¹²⁾ "Sensor 1" to be replaced by the actual sensor type. For example "SAT Sensor" will display.
- ⁽¹³⁾ Pattern is repeated for each connected sensor.
- ⁽¹⁴⁾ limited to 10%rH, 100ppm CO2 and 5K for temperature
- ⁽¹⁵⁾ 0.1-steps for the temperature sensor
- ⁽¹⁶⁾ 1%-steps for rH humidity sensor calibration
- ⁽¹⁷⁾ 1ppm-steps for the CO2 sensor

Damper Scaling



Menu Item	Parameter	Default	Range	Notes
Zip Code ¹	US	00000	5 Digit Num	Setting of either US or Canada code required for Economizer Operation. Setting the ZIP code automatically configures the economizer high limit change over temperature to comply with local energy code. If the user desires a different high limit value, this can be modified in the "settings" menu under "high limit modification".
	Canada	000000	6 Digit Alpha/Num	Setting of either US or Canada code required for Economizer Operation. Setting the ZIP code automatically configures the economizer high limit change over temperature to comply with local energy code. If the user desires a different high limit value, this can be modified in the "settings" menu under "high limit modification".
Energy Module I/O Config ⁴	ALM 2 Speed Fan Op	ALM	Alarm 2 Speed Fan Op	This is where the Energy Module's output is configured to either Alarm or Indoor Fan. The default is Alarm, but if desired, can be changed to 2 Speed Fan Op.
Heat Pump Op	Heat Pump Op	Off	Off HP (O) = pow = Cool HP (B) = pow = Heat HP (W1) = pow = Heat	If the RTU that the economizer is installed in, is a heat pump, then this value shall be set to one of the following: (O) = Reversing valve powered for cooling. (B) = Reversing valve powered for heating. (W1) = Standard thermostat, reversing valve controlled by internal RTU defrost board.
Devices 1 CC1, CC2, IF, EF (as connected)	Fan 2 Speed ⁴	Auto ²	Auto, Available, Not Available	Allows for 2 speed indoor fan control circuit (IF) to be automatically detected when wired. If circuit is not automatically detected, the functionality can be manually enabled by choosing "available." If there is a desire to disable functionality for any reason, the operator can choose "not available" and the operation of the economizer will function as if the device is not installed or configured.
	Compressor Qty ³	Auto ²	Auto, 1, 2	Allows for up to 2 compressor circuits (CC1, CC2) to be automatically detected when wired. If circuit is not automatically detected, the functionality can be manually enabled by setting compressor Qty to 1 or 2.
	Exh Fan Install ⁴	Auto ²	Auto, Installed, Not Installed	Allows for exhaust fan control circuit (EF) to be automatically detected when wired. If circuit is not automatically detected, the functionality can be manually enabled by choosing "available." If there is a desire to disable functionality for any reason, the operator can choose "not available" and the operation of the economizer will function as if the device is not installed or configured.
Humidity Sensors	OAH (YES/NO) RAH (YES/NO)	Auto ²	Auto, Installed, Not Installed	Allows for humidity sensors to be automatically detected when wired. If sensors are not automatically detected, the functionality can be manually enabled by choosing "installed". If there is a desire to disable functionality for any reason, the operator can choose "not installed" and the operation of the economizer will function as if the device is not installed or configured.
Devices 2 OAH, RAH, (as connected)	OAH ⁵	Auto ²	Auto, Installed, Not Installed	Allows for the Outside Air Humidity Sensor to be automatically detected when wired for enthalpy change over strategy. If the sensor is not automatically detected, the humidity sensor can be manually enabled by choosing "installed." If there is a desire to disable functionality for any reason, the operator can choose "not installed", and the operation of the economizer will function as if the device is not installed or configured.
	RAH ⁵	Auto ²	Auto, Installed, Not Installed	Allows for the Return Air Humidity Sensor to be automatically detected when wired for differential enthalpy change over strategy. If the sensor is not automatically detected, the humidity sensor can be manually enabled by choosing "installed." If there is a desire to disable functionality for any reason, the operator can choose "not installed," and the operation of the economizer will function as if the device is not installed or configured.

Menu Item	Parameter	Default	Range	Notes
Vent Min Pos ¹	Vent Min Pos	__%	0-100%	Setting the minimum position required for Economizer Operation. This is where the outdoor damper minimum position is set. This is the position that the damper will travel to during occupied periods (when terminal G on economizer is powered). The amount of outdoor air is different per application. Please consult local ventilation codes. This setting is typically related to a calculation that determines amount of fresh air for building area and people (Vbz = Ventilation Breathing Zone per ASHRE 62.1). Actual airflow at a given position should be verified by field measurement.
Low Sp Vent Min ⁶	Low Sp Vent Min	__%	Vent Min Pos % - 100%	When a 2 Speed strategy is used to save energy, an additional Vent Min Pos needs to be entered for low speed operation due to less available static pressure from the fan. This position will be greater than Vent Min Pos, however equal the same measured airflow rate value.
DCV Min Pos ⁴	DCV Min Pos	__%	0% - Vent Min Pos %	This is the Demand Control Ventilation minimum position. The DCV min pos is a value always less than the design ventilation position. This is the position that the damper will travel to during occupied periods (when terminal G on economizer is powered) when the measure CO2 Value is below the DCV PPM Set Pnt. The amount of outdoor air is different per application. Please consult local ventilation codes. This setting is typically related to a calculation that determines amount of fresh air for building area (Ra = outdoor airflow rate required per unit area per ASHRE 62.1) to allow continue flushing of VOCs during occupied periods. Actual airflow at a given position should be verified by field measurement.
Low Sp DCV Min ⁶	Low Sp DCV Min	__%	DCV Min Pos % - Low Sp Vent Min %	When a 2 Speed strategy is used to save energy, an additional DCV Min Pos needs to be entered for low speed operation due to less available static pressure from the fan. This position will be greater than DCV Min Pos, however equal the same measured airflow rate value.
DCV PPM Set Pnt ⁴	DCV PPM Set Pnt	__ppm	500 - 2000 ppm	This is the CO2 concentration that is desired to maintain in the space. When the CO2 sensor measures a concentration below this value, the damper control point will be reset and the damper will modulate towards DCV Min Pos. When the measured CO2 level increases above this value, the damper will start to modulate towards the Vent Min Pos to lower the CO2 in the space.
2 Speed Fan Op	2 Speed Fan Operation	Off	On Off	If the unit is factory installed with 2 speed fan capability, then this setting must be set to On to provide proper ventilation.
Exh Fan On Pos ⁴	Exh Fan On Pos	__%	0 - 100%	This is where the desired enable point for exhaust fan operation is set. As the outdoor damper increases or decrease past this position, the exhaust fan will be turned on or off.
Low Exh Fan Pos ⁶	Low Exh Fan Pos	__%	0 - 100%	When a 2 Speed strategy is used to save energy, an additional Exh Fan On Pos needs to be entered for low speed operation due to less available static pressure from the fan. This position will be greater than Exh Fan On Pos, however equal the same measured space pressure.
Temp Unit	Temp Unit	°F	°F, °C	Allows the user to select Fahrenheit or Celsius temperature display. When the ZIP Economizer is set up with a Canadian Postal Code, the units are default to °C.
Purge Enable ⁴	Purge Control	Off	On, Off	This is where Pre-Occupancy purge control is enabled. Pre-Occupancy purge is a requirement in some codes to ventilate the building just prior to normal occupancy times. The function removes VOCs that have gathered in the building during unoccupied period when the Outside air damper is normally closed. Purge Control requires using the expansion energy module and a thermostat or other time driven control that will enable supply fan and provide 24V to Aux 1 during the desired purge period. Setting of "Purge Dmp Set" is required for the function to work.
Purge Dmp Set ⁴	Purge Dmp Set	__%	0% - Vent Min Pos %	This determines the position that the damper will open to during Pre-Occupancy purge. This position is usually based what will achieve the desired number of air changes.
Remote Dmp Cntrl ⁴	Remote Dmp Cntrl	Off	On, Off	This is where an optional outdoor air damper position override can be enabled. Input into AUX2 is DC 2...10 V (2 V damper closed - 10 V 100% open). This function overrides all other damper position settings Except: not in Automatic, G not energized FP.

Menu Item	Parameter	Default	Range	Notes
High Limit Modification	High Limit Dry Bulb	ZIP Code Dependent	50...80°F 10...27°C	If the High Limit Change Over Setpoint that was determined by the ZIP Code setup is deemed to be not desirable for the application, then it can be modified here. With Differential Enthalpy, temperature can also be changed; offsets cannot. Note: a modification may result in less energy savings and non compliance with local energy code.
	High Limit Fixed Enthalpy ⁵	28 BTU/lb 47 kJ/kg	25...28 BTU/lb 40...52 kJ/kg	
		ZIP Code Dependent	50...80°F 10...27°C	
	High Limit Diff Enthalpy	30 BTU/lb 52 kJ/kg	25...30 BTU/lb 40...52 kJ/kg	
ZIP Code Dependent		50...80°F 10...27°C		
SAT Y2 Limit	SAT Y2 Limit	On	On, Off	SAT Y2 Limit is an energy saving function that prevents 2nd stage to get engaged when the Supply Air Temperature is at 56.5°F or below. When "On" there will be 4 min delay from the time Y2 is on until the 2nd stage compressor will be enabled allowing 1st stage to try to satisfy SAT requirement. When "off", 2nd stage is not limited and compressor delay is 10 seconds. This function saves energy by having one stage of cooling satisfy space cooling requirements.
LCLO Limit	LCLO Limit	50°F	40...65°F 4...18°C	If the LCLO Limit of 50°F is deemed not to be desirable for the application, then it can be modified here.
SAT Setpoint ⁹	SAT Setpoint	55°F	45...70°F 7...21°C	There is where the desired SAT can be set. The damper will modulate in Free Cooling to maintain this temperature. The default 55°F can be changed by the operator within the range of 45...70°F.
Com Interface ¹⁰	BACnet Active MP Active	MP Active	BACnet Active, MP Active	Allows for Com Selection to be configured to MP Active or BACnet Active. If MP Active is chosen, then "Device Name" and "Location" will appear. If "BACnet Active" is selected, then Baudrate (115200, 76800, 57600, 38400, 19200, 9600), BACnet Device ID (xxxxxxx), MS/TP Address (xxx) will also appear and need to be configured.

1. Required setting for Economizer operation. If the value is not set, outputs of the economizer such as compressors will not operate regardless of thermostat call.
2. Attached Devices will be automatically detected and the related functionality will be enabled. When devices are detected, they will appear in the Present Devices menu and the Setup Settings menu will also automatically configure to display parameter to setup. For example, when an Exhaust Fan (EF) is detected, the "Exh Fan On Pos" will show in the menu and will require setup.
3. At least 1 compressor is required (auto detected or chosen) for economizer to function.
4. Requires the Energy Module connected and the accessory component powered, wired, and terminated to the Energy Module.
5. Only visible when Humidity Sensor is present.
6. Requires the Energy Module connected, 2 speed fan installed, and the accessory component or device powered, wired, and terminated to the Energy Module. 2 Speed Fan can be enabled in settings menu.
7. Not visible when differential dry bulb or differential enthalpy change over strategies are used.
8. Only present at initial setup.
9. Setpoint can be changed for Free Cooling Mode only.
10. Requires the Communication Module connected and the accessory component powered, wired, and terminated to the Communication module.

Menu Item	Parameter Range ¹	Notes
Supply Air Temp	-40.0...+158.0°F -40.0...+70.0°C	Displays live SAT at the discharge of the evaporator coil.
Outdoor Temp	-40.0...+158.0°F -40.0...+70.0°C	Displays live OAT within outside air hood at damper inlet.
Outdoor Humid ²	5.0...100.0 %	Displays live OAH within outside air hood at damper inlet.
Outdoor Enth ²	0.0...50.0 Btu/lb 0.0...116.3 kJ/kg	Displays calculated Enthalpy based on measured OAT and OAH.
Return Air Temp ²	-40.0...+158.0°F -40.0...+70.0°C	Displays live RAT within return duct at damper inlet.
Return Air Humid ²	5.0...100.0 %	Displays live RAH within return duct at damper inlet.
Return Air Enth ^{2,3}	0.0...50.0 Btu/lb 0.0...116.3 kJ/kg	Displays calculated Enthalpy based on measured RAT and RAH.
CO2 Level ⁴	250.0...2000.0 PPM	Displays the PPM level of the CO2 sensor used for DCV.
Damper Pos	0...100%	Displays damper position based on feedback from actuator (Act 5).
Compressor 1	Off	Displayed when there is no Y1 call and Mech Cooling available or when there is no Y2 call during Free Cooling.
	On	Displayed when there is a Y1 call during Mech Cooling or when there is a Y2 call during Free Cooling and damper is at 100% (Integrated Cooling).
	Stop xxxsec	Displayed when a Y1 call in Mech Cooling or a Y2 call in Integrated Cooling is removed, and minimum on time has not elapsed.
	Start xxxsec	Displayed when there is a Y1 call in Mech Cooling or when there is a Y2 call in Integrated Cooling, and the minimum off time has not elapsed.
	Off DXLL Off EcoPotential Off LCLO	Displayed when there is a Y1 call during Free Cooling or may be displayed when there is a Y2 call and not in Integrated Cooling.
Compressor 2 ⁵	Off	Displayed when there is no Y2 call and Mech Cooling available.
	On	Displayed when there is a Y2 call during Mech Cooling and SAT Y2 Limit is not active or minimum on / off time active.
	Stop xxxsec	Displayed when there is a Y2 call in Mech Cooling and minimum on time has not elapsed.
	Start xxxsec	Displayed when there is a Y2 call in Mech Cooling and the minimum off time has not elapsed.
	Off EcoPotential	Displayed during Free Cooling or during Integrated Cooling.
	Off Checking SAT	Displayed when there is a Y2 call in Mech Cooling and SAT Y2 Limit is on and SAT is being evaluated.
	Off DXLL Off SAT OK	Displayed when there is a Y2 call in Mech Cooling and SAT Y2 Limit is on and SAT has been verified below the limit.
Fan Speed ^{4,6}	Low/High	Displays the current commanded fan speed of the Indoor 2 Speed Fan.
Exhaust Fan ⁴	On/Off	Displays the status of the of the Exhaust Fan.
G	On/Off	Displays Occupied / Fan signal from room control.
Y1	On/Off	Displays Cooling stage 1 request from room control.
T2	On/Off	Displays Cooling stage 2 request from room control.
W1	On/Off	Displays Heating request from room control.
Climate Zone	1A, 1B, 2A, 2B, 3A, 3B, 4A, 4B, 4C, 5A, 5B, 6A, 6B, 7, 8	U.S. ASHRAE 90.1
	1 to 16	California Title 24
	6, 7, 8	Canada NECB

Menu Item	Parameter Range ¹	Notes
Economizer Operation by (displays high limit change over strategy based on detected connected sensors)	Fixed dry bulb	Displayed when only OAT sensor connected (ECON-ZIP-10K).
	Fixed enthalpy + Fixed dry bulb	Displayed when an OAT and OAH sensor connected (ECON-ZIP-TH).
	Diff enthalpy + Fixed dry bulb	Displayed when an OAT and OAH sensor used but either value is not present.
	Differential dry bulb	Displayed when an OAT and RAT sensor are connected (two ECON-ZIP-10K).
	OAE>RAE OA>RA enthalpy differential	Displayed when an OAT and OAH sensor connected and a RAT and RAH sensor connected (two ECON-ZIP-TH sensors).
Econ High Limit	xx Temp (°F - °C) xx Enthalpy (Btu/lb - kJ/kg)	This is the economizer to mechanical cooling change over high limit set by ZIP Code / Postal Code and connected sensor choice.
US/Canada	Zip Code/Postal Code	Displays the ZIP Code / Postal Code entered in Settings.
Run Time Comp 1	Hours	Displays the operating time when CC1 is powered to enable compressor 1 to operate (this includes Integrated Cooling periods). Logged time can be reset through menu for seasonal maintenance, equipment repairs, or for other individual needs.
Run Time Comp 2 ⁵	Hours	Displays the operating time when CC2 is powered to enable compressor 2 to operate (when 2 stages are available). Logged time can be reset through menu for seasonal maintenance, equipment repairs, or for other individual needs.
Run Time Econ	Hours	Displays the operating time when in Free Cooling. (Does not include Integrated Cooling periods). Logged time can be reset through menu for seasonal maintenance, equipment repairs, or for other individual needs.
Run Time Mech	Hours	Displays the totaled time when CC1 and CC2 have been powered. Logged time can be reset through menu for seasonal maintenance, equipment repairs, or for other individual needs.
Run Time DCV	Hours	Displays the time when energy is saved by resetting the damper position within range from Vent Min Pos (ECOM) DCV Min Pos (DCVM). (Note: in DCV Heating and mechanical cooling is possible). Logged time can be reset through menu for seasonal maintenance, equipment repairs, or for other individual needs.
Run Time Integra	Hours	Displays the operating time when in Free Cooling with Damper at 100% and CC1 is powered to enable compressor 1 to operate. Logged time can be reset through menu for seasonal maintenance, equipment repairs, or for other individual needs.
Run Time Vent	Hours	Displays the operating time when in Occupied state and Ventilation mode is active (G is On). Logged time can be reset through menu for seasonal maintenance, equipment repairs, or for other individual needs.
Run Time Heating	Hours	Displays the operating time when in Heating (W1 is On). Logged time can be reset through menu for seasonal maintenance, equipment repairs, or for other individual needs.
Run Time Unoccup	Hours	Displays the operating time when in Unoccupied state (G is Off). Logged time can be reset through menu for seasonal maintenance, equipment repairs, or for other individual needs.
Run Time FP	Hours	Displays the Operating time when in Freeze Protection. Logged time can be reset through menu for seasonal maintenance, equipment repairs, or for other individual needs.
Firmware	xx.x.xxxx	Displays software revision version.

1. When an alarm is present the value may not be displayed
2. Only visible when Humidity Sensor is present
3. Only visible when Return Air Temperature Sensor is present
4. Only visible when Energy Module is connected and the accessory component is powered, wired, terminated to the Energy Module, and has been setup in Settings menu
5. Only visible when 2 compressors are detected or enabled
6. Requires that the Energy Module is connected, 2 speed fan is installed, and the accessory Component or Device is powered, wired, terminated to the Energy Module, and has been setup in Settings menu

States
Virgin State

The ZIP Economizer comes shipped from the factory in this state. "Setup Incomplete" will be displayed. No control will occur until setup is completed.

Automatic State – all of the following strategies and operational modes are available in this state.

A minimum of two pieces of information (in level 2 Settings menu) must be entered before the ZIP Economizer will go into Automatic State:

- The appropriate ZIP code must be entered.
- The minimum damper position setpoint (Vent Min Pos) percentage must be entered.

When in Automatic State, the G input terminal is used to monitor a remote occupancy contact, time clock and/or indoor fan signal. When the G terminal is energized, the ZIP Economizer will operate in Occupied (damper will move to the proper ventilation position). Otherwise, the ZIP Economizer will operate in Unoccupied.

Strategies
Compressor Protection and Energy Savings
DXLL (Supply Air Low Temperature Protection in Mechanical Cooling)

This strategy is activated automatically when in Mechanical Cooling Mode depending on supply air temperature. Timers, temperature dead bands and SAT Y2 Limit setting all interact with this strategy.

SAT < 45°F	All compressor stages disabled.
45 °F ≤ SAT < 47°F	Compressor stages may or may not be enabled based on whether or not SAT is rising or falling.
SAT ≥ 47°F and SAT Y2 Limit=Off	Both compressor stages enabled.
47°F ≤ SAT < 56.5°F and SAT Y2 Limit=On	1st stage compressor enabled. 2nd stage compressor disabled.
SAT ≥ 56.5°F	Both compressor stages enabled.

SAT Y2 Limit

This strategy inhibits the 2nd stage compressor from coming on prematurely based on SAT temperature and time.

- IF Y2 is energized
AND Compressor 1 has been running for less than 4 minutes
AND Supply Air Temp is less than or equal to its required setpoint + 1.5° (56.5°F)
THEN Compressor 2 will not be allowed to come on

LCLO (Low Ambient Compressor Lockout)

This strategy inhibits compressor operation at low outdoor air temperatures.

- IF OAT falls below the low limit (50°F) adjustable (40...65°F)
AND not in Heat Pump Mode
THEN Compressor 1 and Compressor 2 will be disabled.
- IF OAT rises 2°F above the low limit of LCLO setpoint
OR in Heat Pump Mode
THEN Compressor 1 and Compressor 2 will be enabled.

Minimum On and Minimum Off Time

This strategy prevents the compressors from "short-cycling".

- IF any Compressor is energized
THEN run it at least 180 seconds EXCEPT when entering Brownout Mode when compressors will be shut off immediately.
- IF any Compressor is de-energized
THEN keep it off for at least 180 seconds

Not Simultaneous ON/Not Simultaneous OFF

On RTUs with 2 compressors this strategy is used to prevent both compressors from coming on at the same instant to keep electrical demand down.

- Compressors 1, 2 are kept from switching on together by a 10 second time delay.
- If SAT Y2 Limit is set to "On" compressor 2 is delayed by 240 seconds to evaluate if the single compressor already operating can bring SAT less than or equal to setpoint +1.5 °F (56.5°F).
- Compressors 1, 2 are kept from switching off together by a 5 second time delay EXCEPT when entering Brownout when compressors will be shut off immediately.

Brownout Protection

Input power (AC 24 V) is monitored.

- IF input voltage drops to 75%
AND it stays below there for 30 seconds
THEN Brownout will be enabled.
- IF input voltage rises to 85%
AND it stays there for 300 seconds
THEN Brownout will be disabled.

Under Brownout conditions the current operating mode will be maintained EXCEPT Mechanical Cooling and Integrated Cooling (where compressors are utilized).

Instead of Mechanical Cooling it will go to Ventilation, DCV or Unoccupied. Instead of Integrated Cooling it will go to Free Cooling.

This strategy prevents compressor operation during brownout conditions. Compressors will be turned off immediately (bypassing minimum on/off timers).

Random On Delay after Power Up

After a power blackout or any power restore, compressors will go through a random time delay before allowing them to operate. This random timer is between 30...180 seconds. This helps the electrical network to come back up without excessive demand from multiple RTUs and compressors coming back on after the blackout.

Freeze Protection

See Freeze Protection Mode of Operation on page 36.

High Limit Changeover

(Four possibilities depending on installed sensors)

Note: Economizing is enabled based on one of the following and becomes active in Free Cooling and Integrated Cooling.

Single Dry Bulb Changeover

- If only an OAT sensor is connected, it will be analyzed against the reference Outdoor Air changeover temperature value (based on entered ZIP code).
 - IF OAT is 2°F below the reference value
THEN economizing will be enabled.
 - IF OAT is above the reference value
THEN economizing will be disabled.

Differential Dry Bulb Changeover

- Must have OAT and RAT sensors connected. OAT and RAT will be analyzed against each other and the OAT will be analyzed against the reference differential temperature high limit (based on entered ZIP code).
 - IF OAT is 2...8°F below the RAT (Value Climate Zone Dependent)
AND OAT is 2°F below the reference differential temp high limit DTHL
THEN economizing will be enabled.
 - IF OAT is greater than or equal to 0...6°F below the RAT (Value Climate Zone Dependent)
OR the OAT is greater than the reference differential temp high limit DTHL
THEN economizing will be disabled.

Single Enthalpy Changeover

- Must have OAH (RH) and OAT sensors connected. Outdoor air enthalpy (Outdoor Enth) will be calculated. They will be analyzed against the reference values as follows:
 - IF Outdoor Enth is 2 btu/lb less than the reference enthalpy high limit (default is 28 btu/lb – 2 btu/lb = 26 btu/lb)
AND OAT is 2°F below the reference temperature high limit ETHL (based on entered ZIP code)
THEN economizing will be enabled.
 - IF Outdoor Enth is greater than reference enthalpy high limit (default is 28 btu/lb)
OR OAT is greater than the reference temperature high limit ETHL (based on entered ZIP code)
THEN economizing will be disabled.

Differential Enthalpy Changeover

- Must have OAH, OAT, RAH and RAT sensors connected. Outdoor Air Enthalpy and Return Air Enthalpy will be calculated.
 - IF Outdoor Enth is 2.5 btu/lb less than Return Air Enth
AND Outdoor Enth is 2 btu/lb less than the reference differential enthalpy high limit DEHL (30 btu/lb)
AND OAT is 2°F below the reference differential temperature high limit DTHL (based on entered ZIP code)
THEN economizing will be enabled.

- If Outdoor Air Enthalpy is 1 btu/lb less than Return Air Enthalpy
OR Outdoor Air Enthalpy is greater than reference enthalpy high limit DEHL (30 btu/lb)
OR OAT is greater than reference differential temperature high limit (based on entered ZIP code)
THEN economizing will be disabled.

Operational Modes

Free Cooling

- Outdoor air ambient conditions are analyzed by one of the 4 changeover strategies above (Single or Differential Dry Bulb; Single or Differential Enthalpy) and has been deemed suitable for “free” cooling.
- Y1 is energized indicating a call for stage 1 cooling.
- Y2 is de-energized.
- W1/O/B is de-energized.
- G input could be energized or de-energized (occupied or unoccupied state).
- Compressor 1 is off².
- Compressor 2 is off².

Adjustable Setpoint

- Fan Speed could be energized (low speed, when OAT is below 50°F) or de-energized (high speed) for indoor fan¹.
- Exhaust Fan could be running or not based on % damper open position¹.
- Damper Pos output is modulated between the respective current minimum damper position setpoint and 100% open to attempt to maintain SAT setpoint (55°F) adjustable (45...70°F). When OAT is at 55°F the damper will be fully open to outside air. As outdoor air continues to rise above 55°F, SAT will rise with it.

Integrated Cooling

- Outdoor air ambient conditions are analyzed by one of the four changeover strategies above (Single or Differential Dry Bulb; Single or Differential Enthalpy) and has been deemed suitable for “free” cooling.
- Y1 is energized indicating a call for stage 1 cooling.
- Y2 is energized indicating a call for stage 2 cooling.
- W1/O/B is de-energized.
- G input could be energized or de-energized (occupied or unoccupied state).
- Compressor 1 is on².
- Compressor 2 is off².
- Fan Speed is de-energized (indoor fan is operating on high speed)¹.
- Exhaust Fan is on¹.
- Damper Pos output is fixed at 100% (fully open to outdoor air).

Note: Outdoor Damper must be fully open for 60 seconds before mechanical cooling will be enabled.

Mechanical Cooling

- Outdoor air ambient conditions are analyzed by one of the 4 changeover strategies above (Single or Differential Dry Bulb; Single or Differential Enthalpy) and has been deemed NOT suitable for "free" cooling.
- Y1 is energized indicating a call for stage 1 cooling.
- Y2 may or may not be energized depending on thermostat call for stage 2 cooling.
- W1/O/B is de-energized.
- G input could be energized or de-energized (occupied or unoccupied state).
- Compressor 1 is on².
- Compressor 2 may or may not be on based on thermostat call for stage 2 cooling².
- Fan Speed may or may not be energized (indoor fan is operating on high or low speed). See Indoor 2 Speed Fan sequence under Energy Module Option Functions¹.
- Exhaust Fan is off¹.
- Damper Pos output is at Vent Min Pos if indoor fan is on high speed. Output is at Low SP Vent Min if indoor fan is on low speed.

DCV¹

- Outdoor air may or may not be suitable "for free cooling"; however still utilizing fresh air for cooling
- Y1 may or may not be energized depending on thermostat call for stage 1 cooling.
- Y2 may or may not be energized depending on thermostat call for stage 2 cooling.
- W1/O/B may or may not be energized depending on thermostat call for heating.
- G input is energized indicating occupied state.
- Compressor 1 may or may not be on depending on thermostat call for stage 1 cooling².
- Compressor 2 may or may not be on depending on thermostat call for stage 2 cooling².
- Fan Speed may or may not be energized (indoor fan is operating on high or low speed). See Indoor 2 Speed Fan sequence under Energy Module Option Functions¹.
- Exhaust Fan is off¹.
- Damper Pos – Minimum outdoor damper position will be modulated based on CO2 levels. If indoor fan is on high speed and CO2 levels are high, minimum damper position will be at Vent Min Pos; if CO2 levels are low, minimum damper position will be at DCV Min Pos. As CO2 levels fluctuate, minimum damper position will modulate between these 2 minimum settings. If indoor fan is on low speed, the two minimum damper settings reference will change to Low SP Vent Min and Low SP DCV Min respectively.

Possible Co-existing Modes of Operation³: Mechanical Cooling, Heating.

Ventilation

- Outdoor air may or may not be suitable "for free cooling".
- Y1 is de-energized.
- Y2 is de-energized.
- W1/O/B is de-energized.
- G input is energized indicating occupied state of operation.
- Compressor 1 is off².
- Compressor 2 is off².
- Fan Speed will be energized (indoor fan is operating on low speed). See Indoor 2 Speed Fan sequence under Energy Module Option Functions¹.
- Exhaust Fan is off¹.
- Damper Pos output is at Low SP Vent Min¹.

Possible Co-existing Modes of Operation³: DCV, Heating.

Heating

- Outdoor air may or may not be suitable "for free cooling".
- Y1 is off (unless RTU is a heat pump).
- Y2 is off (unless RTU is a heat pump).
- W1/O/B is energized.
- G input may or may not be energized (occupied or unoccupied state).
- Compressor 1 is de-energized (unless Heat Pump Op in Settings menu is turned on)².
- Compressor 2 is de-energized (unless Heat Pump Op in Settings menu is turned on)².
- Fan Speed will be de-energized (indoor fan is operating on high speed). See Indoor 2 Speed Fan sequence under Energy Module Option Functions¹.
- Exhaust Fan is off¹.
- Damper Pos output is at Vent Min Pos or damper in DCV position. See DCV mode¹.

Unoccupied

- Outdoor air may or may not be suitable "for free cooling".
- Y1 may or may not be energized depending on thermostat call for stage 1 cooling.
- Y2 may or may not be energized depending on thermostat call for stage 2 cooling.
- W1/O/B may or may not be energized depending on thermostat call for stage 1 heating.
- G input is de-energized (unoccupied state).
- Compressor 1 may or may not be on depending on thermostat call for stage 1 cooling².
- Compressor 2 may or may not be on depending on thermostat call for stage 2 cooling².
- Fan Speed may or may not be energized (indoor fan is operating on high or low speed or not at all). See Indoor 2 Speed Fan sequence under Energy Module Option Functions¹.
- Exhaust Fan is off¹.
- Damper Pos output is closed to Outdoor Air.

Possible Co-existing Modes of Operation³: Free Cooling, Integrated Cooling, Mechanical Cooling, Heating, or Purge.

Freeze Protection

- Outdoor air is suitable “for free cooling”.
- Y1 may or may not be energized depending on thermostat call for stage 1 cooling.
- Y2 may or may not be energized depending on thermostat call for stage 2 cooling.
- W1/O/B may or may not be energized depending on thermostat call for stage 1 heating.
- G input is energized indicating occupied state of operation.
- Compressor 1 is de-energized².
- Compressor 2 is de-energized².
- Fan Speed may or may not be energized (indoor fan is operating on high or low speed). See Indoor 2 Speed Fan sequence under Energy Module Option Functions¹.
- Exhaust Fan is off¹.

Supply Air Setpoint

- Damper Pos output is modulated from minimum to closed to maintain supply air setpoint.

Possible Modes of Operation³: Heating , Free Cooling and Ventilation.

Energy Module Option Functions¹

Purge¹

(Purge Control in Settings Menu must be turned on to enable and AC 24 V applied to AUX1)

- Outdoor air may or may not be suitable “for free cooling”.
- Y1 may or may not be energized depending on thermostat call for stage 1 cooling.
- Y2 may or may not be energized depending on thermostat call for stage 2 cooling.
- W1/O/B may or may not be energized depending on thermostat call for stage 1 heating.
- G input may or may not be energized (occupied or unoccupied state).
- Compressor 1 may or may not be energized depending on thermostat call for stage 1 cooling².
- Compressor 2 may or may not be energized depending on thermostat call for stage 2 cooling².
- Fan Speed may or may not be energized (indoor fan is operating on high or low speed). See Indoor 2 Speed Fan sequence under Energy Module Option Functions¹.
- Exhaust Fan is off¹.
- Damper Pos output goes to value set in Purge Dmp Set.

Possible Co-existing Modes of Operation³: Mechanical Cooling, Heating.

Damper Override

- IF Remote Dmp Cntrl is turned on (enabled) in Settings menu AND G powered THEN Damper Pos will go to the value of the signal input (DC 0...10 V) at AUX2.

Note: If outdoor air is suitable for “free cooling” and damper is override to closed position, there will be no cooling.

Indoor 2 Speed Fan

Thermostat Signal	Economizing Available	OAT	Energy Module Fan Relay	Fan Speed	ZIP Econ / RTU Mode
G, Y1, not Y2	No	N/A	Closed	Low	1 Stage DX
G, Y1, not Y2	Yes	>50°F	Open	High	Economizing
G, Y1, not Y2	Yes	<50°F	Closed	Low	Economizing
G, Y1, Y2	No	N/A	Open	High	2 Stage DX
G, Y1, Y2	Yes	N/A	Open	High	Integrated Economizer
G, W1/O/B	No	N/A	Open	High	Heating
G, W1/O/B	Yes	N/A	Open	High	Heating
G, not Y1, not W1/O/B	No	N/A	Closed	Low	Ventilation
G, not Y1, not W1/O/B	Yes	N/A	Closed	Low	Ventilation
not G, not Y1, not W1/O/B	No	N/A	Open	Off	Unoccupied ³
not G, not Y1, not W1/O/B	Yes	N/A	Open	Off	Unoccupied

When indoor fan is on high speed, the high speed fan minimum damper position setpoints Vent Min Pos and DCV Min Pos will be referenced as the minimums for damper control.

When indoor fan is on low speed, the low speed fan minimum damper position setpoints Low Sp Vent Min and Low Sp DCV Min will be referenced as the minimums for damper control.

Note: Indoor fan speed will operate according to the above table whether in Occupied or Unoccupied.

Note: If RTU equipped with fan speed switching relays from the factory, an Energy Module is not required to set up 2 Speed Fan. See 2 Speed Fan Op in settings menu for more information.

Exhaust Fan

(Operates only in Free Cooling and Integrated Cooling.)

Note: In theory, if Exh Fan On Pos/Low Exh Fan Pos for damper % is set very low, then Exhaust Fan could also run in other modes (Ventilation, Mechanical, DCV).

- Control of the exhaust fan is damper position dependent. Damper setpoint for enable/disable of the exhaust fan is Indoor Fan Speed dependent (High Speed Damper Setpoint = Exh Fan On Pos; Low Speed Damper Setpoint = Low Exh Fan Pos).
 - IF Damper Pos is 10% greater than Exh Fan On Pos/ Low Exh Fan Pos
OR Damper Pos is 100% open
THEN Exhaust Fan will be energized.
 - IF Damper Pos is 10% less than Exh Fan On Pos/ Low Exh Fan Pos
OR Damper Pos is less than 5% open
THEN Exhaust Fan will be de-energized.

Example: If Exh Fan On Pos is set at 45%, when damper opens to 55%, exhaust fan will turn on. When damper closes to 35%, exhaust fan will turn off.

Service and Commissioning

Manual Override 1 & 2

These menus are available after Setup has been complete. This is selected in Level 2 menu of Service and Commissioning. This supports the commissioning phase allowing all connected RTU components (except for the room thermostat) to be tested by manually commanding them through the keypad interface. **To prevent RTU safety lockout and possible equipment damage, ensure the RTU indoor fan is running!** Return to Automatic will occur automatically between 1...8 hours (adjustable) unless Return to Automatic is selected.

Note: Damper will move at high speed.

Note: Compressors, exhaust fan¹ and indoor 2 speed fan¹ minimum on or minimum off time does NOT apply in this test state. They will be turned on and off immediately based on the entered command. Also, exhaust fan¹ will not be turned on automatically based on damper position in this mode, but it can be manually commanded.

Damper Scaling

If there was a mechanical failure or adjustment that prevented proper damper scaling from virgin to automatic, it can be rescaled. "Damper scaling starts in 10 secs" and will countdown to 0. A message will scroll saying "Damper scaling for better operation if obstruction is present rescale damper in commissioning menu". (For detailed instructions on this – please see the section "Service and Commissioning" below. This will open damper to 100% (re-scale control signal if needed). (Note: failure to identify obstructions or improper setup of damper assembly may result in an improper scaling and operation of the damper.)

Once scaling is complete, a message will appear saying "Damper scaling successful". The ZIP will then show "maximum at 80° = 100%" That message will show maximum rotation of the damper. This process ensures the damper is always operating and displayed from 0...100%.

Forced Modes

During commissioning, it is required to bring the ZIP and the connected actuator in a particular position. For this operation, the following forced modes are available:

- Free cooling
- Integrated cooling
- Mechanical cooling
- DCV 1
- Unoccupied

The timeout for the active forced mode can be defined in "Manual Override2 Forced Modes". After the defined time in hours, the forced mode will automatically reset, and the ZIP will operate in "automatic mode".

Sensor calibration

It is possible to calibrate all sensors directly connected to the ZIP. The calibration must be performed manually with an external accurate reference value and is a one-point calibration. The commissioning engineer must confirm the calibrated value. The origin value is always stored for reference. The sensor calibration is located in the "Service and Commissioning" menu.

End of Sequences

¹ Only available with Energy Module Option. If no Energy Module exists associated menu options will not be displayed.

² Subject to Compressor Protection Strategies as noted earlier.

³ The following modes listed below take display priority on the ZIP MMI when co-existing with this mode.

⁴ This could possibly happen if W1/O/B and Y1 are energized together calling for heating and cooling at the same time (provided that RTU is not configured as a Heat Pump.) An alarm will be generated.

⁵ Minimum on/off times must be observed before compressor will be commanded.

⁶ "G" must be energized to run test.

⁷ Sensor calibration only available with firmware V02.01.1003

ID	Alarm Text
1	OAT Sensor out of range economizing is disabled
2	OAT Sensor not detected economizing is disabled
3	OAH Sensor out of range economizing is disabled
4	OAH Sensor not detected economizing is disabled
5	OAH Sensor out of range operation by diff temp
6	OAH Sensor not detected operation by diff temp
7	RAT Sensor out of range operation by OAT dry bulb
8	RAT Sensor not detected operation by OAT dry bulb
9	RAT Sensor out of range operation by OAH enthalpy
10	RAT Sensor not detected operation by OAH enthalpy
11	RAH Sensor out of range operation by OAH enthalpy
12	RAH Sensor not detected operation by OAH enthalpy
13	RAH Sensor detected but OAH Sensor not detected
14	RAH Sensor detected but RAT Sensor not detected
15	SAT Sensor out of range economizing is disabled
16	SAT Sensor not detected economizing is disabled
17	Y2 present without Y1 single stage
18	SAT drop for CC1 insufficient cooling system problem
19	SAT drop for CC2 insufficient cooling system problem
20	Damper Pos value missing
21	SAT should be lower
22	Damper is stuck
23	Energy Module is missing module functions disabled
24	Exhaust fan not detected
25	Compressor 1 not detected
26	Compressor 2 not detected
27	2 Speed fan not detected
28	CO2 Sensor not detected DCV functions disabled
29	CO2 Sensor out of range DCV functions disabled
30	Heat and Cool both present

Fault Detection	Problem	Diagnostic Action (in addition to alarm stored / transmitted)	Potential Cause	CA Fault Code
OAT sensor out of range	Sensor is returning a value that is out of the predetermined range	<ul style="list-style-type: none"> • Economizing functionality disabled • OA damper returns to minimum position • Compressor low temp lockout disabled 	<ul style="list-style-type: none"> • Thermistor failure • Damage to wire affecting resistance output 	A, B
OAT sensor not detected	Sensor previously installed is not detected or sensor has not been installed	<ul style="list-style-type: none"> • Economizing functionality disabled • OA damper returns to minimum position • Compressor low temp lockout disabled 	<ul style="list-style-type: none"> • Sensor never installed • Installed sensor has open or short • Wire harness broken 	A, B
OAH sensor out of range	Sensor is returning a value that is out of the predetermined range - Single Enthalpy	<ul style="list-style-type: none"> • Economizing functionality disabled • OA damper returns to minimum position 	<ul style="list-style-type: none"> • Supply voltage too high • Sensor electronics failure • Sensor element failure • Sensor used is not correct range 	A, B
	Sensor is returning a value that is out of the predetermined range - Differential Enthalpy	<ul style="list-style-type: none"> • Economizing functioning by differential temperature with return air humidity limit 		A
OAH sensor not detected	Sensor previously installed is not detected or sensor has not been installed - Single Enthalpy	<ul style="list-style-type: none"> • Economizing functionality disabled • OA damper returns to minimum position 	<ul style="list-style-type: none"> • Sensor inadvertently installed, not deleted • Supply power missing • Sensor electronics open • Wire harness broken 	A, B
	Sensor previously installed is not detected or sensor has not been installed - Differential Enthalpy	<ul style="list-style-type: none"> • Economizing functioning by differential temperature with return air humidity limit 		A
RAT sensor out of range	Sensor is returning a value that is out of the predetermined range - Differential Temperature	<ul style="list-style-type: none"> • Economizing functioning by OAT single dry bulb • Change over limit modified to suit single dry bulb 	<ul style="list-style-type: none"> • Thermistor failure • Damage to wire affecting resistance output 	A
	Sensor is returning a value that is out of the predetermined range - Differential Enthalpy	<ul style="list-style-type: none"> • Economizing functioning by OAE single enthalpy • Change over limit modified to 28btu/lb 75°F 		A
RAT sensor not detected	Sensor is returning a value that is out of the predetermined range - Differential Temperature	<ul style="list-style-type: none"> • Economizing functioning by OAT single dry bulb • Change over limit modified to suit single dry bulb 	<ul style="list-style-type: none"> • Installed sensor has open or short • Wire harness broken 	A
	Sensor is returning a value that is out of the predetermined range - Differential Enthalpy	<ul style="list-style-type: none"> • Economizing functioning by OAE single enthalpy • Change over limit modified to 28btu/lb 75°F 		A
RAH sensor out of range	Sensor is returning a value that is out of the predetermined range	<ul style="list-style-type: none"> • Economizing functioning by OAE single enthalpy • Change over limit modified to 28btu/lb 75°F 	<ul style="list-style-type: none"> • Supply power too high • Sensor electronics failure • Sensor element failure 	A
RAH sensor not detected	Sensor previously installed is not detected	<ul style="list-style-type: none"> • Economizing functioning by OAE single enthalpy • Change over limit modified to 28btu/lb 75°F 	<ul style="list-style-type: none"> • Supply power missing • Sensor electronics open • Wire harness broken 	A

Fault Detection	Problem	Diagnostic Action (in addition to alarm stored / transmitted)	Potential Cause	CA Fault Code
RAH sensor detected but OAH sensor not detected	Sensor previously installed is not detected or sensor has not been installed - Differential Enthalpy	<ul style="list-style-type: none"> Economizing functioning by differential temperature with return air humidity limit 	<ul style="list-style-type: none"> Intended configuration of differential enthalpy not completed or OAH sensor failed Intended configuration of single enthalpy, OAH sensor inadvertently placed on RAH terminal OAH sensor deleted or set to not installed, but RAH sensor left installed 	A, B
RAH sensor detected but RAT sensor not detected	Sensor previously installed is not detected or sensor has not been installed - Differential Enthalpy	<ul style="list-style-type: none"> Economizing functioning by OAE single enthalpy Change over limit modified to 28 Btu/lb 75°F 	<ul style="list-style-type: none"> Intended configuration of differential enthalpy not completed or RAT sensor failed RAT sensor deleted, but RAH sensor left installed 	A, B
SAT sensor out of range	Sensor is returning a value that is out of the predetermined range	<ul style="list-style-type: none"> Economizing functionality disabled Freeze detection based on OAT only Low discharge limit control 45°F disabled Compressor SAT drop error detection disabled Limiting 2nd stage operation based on low SAT (SAT Y2 limit) disabled 	<ul style="list-style-type: none"> Thermistor failure Damage to wire increasing resistance 	A, B
SAT sensor not detected	Sensor previously installed is not detected or sensor has not been installed	<ul style="list-style-type: none"> Economizing functionality disabled Freeze detection based on OAT only Low discharge limit control 45°F disabled Compressor SAT drop error detection disabled Limiting 2nd stage operation based on low SAT (SAT Y2 limit) disabled 	<ul style="list-style-type: none"> Sensor never installed Installed sensor has open or short Wire harness broken 	A, B
Y2 present without Y1	Call for Y2 without call for Y1	<ul style="list-style-type: none"> Enable 1st stage free cooling or mechanical cooling in accordance change over configuration If Y1 follows Y2, 2nd stage integrated or mechanical cooling will be enabled 	<ul style="list-style-type: none"> Miswired or reverse wired thermostat Miswired ZIP Economizer Thermostat failure Wire harness broken 	N/A
SAT drop for CC1 or CC2 insufficient	SAT sensor determined that temperature downstream of evaporator did not drop by at least 5°F after 4 min of CC1 or CC2 being energized	<ul style="list-style-type: none"> Informational only - no action 	<ul style="list-style-type: none"> Filters or coils are dirty or blocked – inspect SAT sensor in a location where it is not mixed - perform temperature traverse Indoor fan is inoperable - check relay, belt, motor, bearings Condenser fan is inoperable - check relay, motor, head pressure control Compressor is faulty (internal damage) - check amperage, pressures Contactors energizes but compressor is off on internal/external overload High voltage problem to compressor - check wiring, phases, contactor Low on refrigerant - check charge 	N/A
Damper Pos value missing	Economizer is not sensing feedback from actuator	<ul style="list-style-type: none"> Logic reconfigured to use setpoint as reference for items dependent on actual position (i.e. integrated cooling) Damper stuck fault detection capability is disabled 	<ul style="list-style-type: none"> Actuator wires not properly terminated Actuator without feedback capability used Wire harness broken Actuator electronic failure 	E
SAT should be lower	When damper is greater than 85% open, and in free cooling, SAT sensor determined that temperature is not within 10°F of OAT	<ul style="list-style-type: none"> Informational only - no action 	<ul style="list-style-type: none"> Damper linkage failure Actuator clamp / interface between damper is not secure Damper blades are not secured to damper shaft properly Outside air damper and return damper do not stroke properly Return damper does not close tightly when outdoor damper is full open OAT sensor is poorly located SAT sensor is poorly located 	B
Damper is stuck	Feedback signal is not within range of commanded position	<ul style="list-style-type: none"> If rotation is less than 85%, then integrated cooling will be disabled 	<ul style="list-style-type: none"> Damper linkage failure Damper blocked with foreign object Actuator limit stop engaged Damper rotation has not been scaled using Damper Scaling 	B, C, D, E

Fault Detection	Problem	Diagnostic Action (in addition to alarm stored / transmitted)	Potential Cause	CA Fault Code
Energy Module is missing	Expansion module previously installed is not detected	<ul style="list-style-type: none"> • Logic reconfigured to ignore devices attached to Energy Module, although maintains settings in memory • Menu reconfigured to remove devices • If CO2 sensor attached, lowest minimum position is Vent Min Pos • Functionality for pre-occupancy purge, power exhaust, remote damper override, DCV, and low speed fan control not available 	<ul style="list-style-type: none"> • Module was not installed tight initially and became loose • Module was intentionally removed 	N/A
Exhaust fan not detected	Power exhaust fan control circuit is not detected	<ul style="list-style-type: none"> • Logic reconfigured to ignore exhaust fan operation, although maintains settings in memory 	<ul style="list-style-type: none"> • EF intentionally removed, not deleted • Exhaust fan relay coil failure • Wire harness broken 	N/A
Compressor 1 not detected	Control circuit connected to CC1 is not detected	<ul style="list-style-type: none"> • 1st stage of mechanical cooling is impossible • Integrated cooling is impossible • Logic and FDD dependent on 1st stage is disabled 	<ul style="list-style-type: none"> • Compressor safety open (LP, HP, current) • Compressor contactor coil failure • Damage to wire increasing resistance • Wire harness broken 	N/A
Compressor 2 not detected	Control circuit connected to CC2 is not detected	<ul style="list-style-type: none"> • 2nd stage of mechanical cooling is impossible • Logic and FDD dependent on 2nd stage is disabled 	<ul style="list-style-type: none"> • Compressor safety open (LP, HP, current) • Compressor contactor coil failure • Damage to wire increasing resistance • Wire harness broken • Only 1 compressor in unit, wiring inadvertently terminated at CC2, not deleted 	N/A
2 Speed fan not detected	Control circuit connected to IF is not detected	<ul style="list-style-type: none"> • Logic reconfigured to high speed fan operation only, although maintains settings in memory 	<ul style="list-style-type: none"> • Low speed fan control circuit failure • Wire harness broken • Damage to wire increasing resistance • Wire harness broken 	N/A
CO2 sensor not detected	Sensor previously installed is not detected	<ul style="list-style-type: none"> • Logic reconfigured to ignore DCV configuration, although maintains settings in memory • Menu reconfigured to remove DCV associated entities • Lowest minimum position is Vent Min Pos 	<ul style="list-style-type: none"> • CO2 sensor loses power • Wire harness broken • CO2 sensor electronics failure 	E
CO2 sensor out of range	Sensor is returning a value that is not within 250...2200 ppm range	<ul style="list-style-type: none"> • Logic reconfigured to ignore DCV configuration, although maintains settings in memory • Menu reconfigured to remove DCV associated entities • Lowest minimum position is Vent Min Pos 	<ul style="list-style-type: none"> • CO2 sensor out of calibration • Wire harness broken • CO2 sensor electronics failure 	E
Heat and cool both present	Signal present on both Y1 and W1 at the same time	<ul style="list-style-type: none"> • Logic dependencies requiring W1 are disabled • Allows Y1 call to be processed 	<ul style="list-style-type: none"> • Miswired thermostat • Thermostat failure • Wire harness short • RTU is a heat pump, but "Heat Pump Op" not set to on in settings menu 	N/A

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California Title 24 Fault Detection & Diagnostics Fault Categories

- A. Air temperature sensor failure/fault.
- B. Not economizing when it should.
- C. Economizing when it should not.
- D. Damper not modulating.
- E. Excess outdoor air.

Refer to California Energy Commission (CEC) 2013 Building Energy Efficiency Standard, 2013 Title 24, Part 6.

Problem	Possible Cause	Action
The ZIP Economizer / Mechanical Cooling Not Operating	No input power	Using a voltmeter set to read AC voltage, verify that there is AC 24 V +/- 20% (AC 19...29 V) as measured at the "R" and "C" terminals on the ZIP-ECON-BASE terminal strip on the base unit. If no voltage, check transformer output voltage at RTU. If 24 volts not present, check primary input power to transformer. If voltage present, check transformer circuit breaker, and check transformer for open coil. If no voltage present, check primary input power to RTU, fuses, disconnect, circuit breaker.
	Setup not complete	If the display reads "Setup Incomplete", then not all of the required setup parameters values for minimum damper position and zip code have not been entered. Enter required information in Settings menu. See setup information.
	Brownout	If voltage is below 19 volts, then the ZIP Economizer may be in Brownout Protection mode. This mode disables the compressors to protect them from low voltage operation damage. When the power is back to normal the Economizer and RTU will operate normally (see Brownout below).
	In manual override mode	If the Yellow LED is lighted, then the ZIP Economizer is in a mode other than Automatic. End Mode by finding menu Item "Return to Automatic". Refer to menu flow diagram.
There are No Characters Displayed on the ZIP Economizer	No input power	Using a voltmeter set to read AC voltage, verify that there is AC 24 V +/- 20% (AC 19...29 V) as measured at the "R" and "C" terminals on the ZIP-ECON-BASE terminal strip on the base unit. If no voltage, check transformer output voltage at RTU. If 24 volts not present, check primary input power to transformer. If voltage present, check transformer circuit breaker, and check transformer for open coil. If no voltage present, check primary input power to RTU, fuses, disconnect, circuit breaker.
	Ambient temperature below display range	Below this value, the display may not be clearly visible. It should still control properly even though the display may be blank below this temperature.
The Display Shows "Brownout"	Input voltage is below AC 18 V / connected load is too much for transformer	Using a voltmeter set to read AC voltage, verify that that the voltage is low. If the voltage is low check primary voltage into the RTU. If primary voltage is below the rated RTU voltage as listed on nameplate or product documentation, the primary power is in a brownout state. If voltage is within specified range, it is possible that the load on the transformer is larger than VA rating. Verify connected current, if OK, consider replacing transformer.
The Display Shows "Setup Incomplete"	The initial setup of the ZIP Economizer has not completed	The ZIP Economizer requires parametrizing of specific settings prior to operation of the economizer or compressors. As a minimum the Vent Min Pos and ZIP Code / Postal Code need to have a value set and entered. If additional devices are attached (e.g. CO2, EF,..) then additional parametrizing is required.
	Additional devices have been added after initial setup	Some additional devices that may be added at anytime during the life of the ZIP Economizer will require additional setup. Upon connection of these devices the economizer will notify that the device has been detected and will prompt setup. Until setup is complete, the ZIP Economizer will function as if the devices are not there. Proceed to Settings menu and look for menu items that have a blank value, press OK and enter value. Once all values have been parametrized, the ZIP Economizer will function as intended.
There is No Free Cooling	Display shows "OAT sensor out of range economizing is disabled"	Sensor is returning a value that is out of the predetermined range. This disables the economizer functions and outdoor air damper will return/remain at minimum position. This is a mandatory sensor and must be functional! Repair or replace. Verify sensor value by disconnection sensor leads from ZIP-ECON-BASE and measure resistance with Ohm meter across sensor leads and compare to 10K type 2 Thermistor Table values to measured values to the value of a temperature instrument. If values are significantly different, replace sensor.
	Display shows "OAT Sensor not detected economizing is disabled"	Sensor is not present/not detected. This disables the economizer functions and damper will return/remain at minimum position. This is a mandatory sensor and must be functional! Repair or replace. Verify sensor value by disconnection sensor leads from ZIP-ECON-BASE and measure resistance with Ohm meter across sensor leads and compare to 10K type 2 Thermistor Table value to measured value to the value of a temperature instrument. If value is close, determine if there is any intermediate wiring. If so, check continuity. If all checks are good, attach sensor to ZIP-ECON-BASE and see if it is detected. If not detected, try another 10K type 2 sensor. If still not detected, replace ZIP-ECON-BASE.
	Display shows "OAH Sensor out of range economizing is disabled"	If the economizer was originally set for enthalpy high limit changeover, then the economizer will not function without a valid OAH signal. The valid range for reading an OAH sensor for auto detection is DC 0.6 V (6%RH) to (100%RH) up to DC 11.0 V. Using a voltmeter set to read AC input voltage at TH sensor terminal R, verify that there is AC 24 V +/- 20% (AC 19...29 V). If input voltage is not with in range, verify input voltage at ECON-ZIP-BASE terminals R and C, if also out of range, troubleshoot RTU control circuit. If the input voltage is within range, remove wires from RH+ and RH- and measure across the two terminal using voltmeter set to DC. If DC output voltage is not within valid range above, replace sensor.
	Display shows "OAH Sensor not detected economizing is disabled"	If the economizer was originally set for enthalpy high limit changeover, then the economizer will not function without a valid OAH signal. The valid range for reading an OAH sensor for auto detection is DC 0.6 V (6%RH) to (100%RH) up to DC 11.0 V. Using a voltmeter set to read AC input voltage at TH sensor terminal R, verify that there is AC 24 V +/- 20% (AC 19...29 V). If input voltage is not with present, check continuity of wiring between ECON-ZIP-TH sensor and ECON-ZIP-BASE, If voltage is present, remove wires from RH+ and RH- and measure across the two terminal using voltmeter set to DC. If DC output voltage is within valid range above, check continuity of RH+ and RH- output wires between ECON-ZIP-TH sensor and ECON-ZIP-BASE. If continuity OK, go to settings menu and submenu Device 2. Verify that display for OAH is Auto or Installed. If Auto, change it to Installed and see if Alarm disappears or a value OAH value is displayed in Monitor Live Conditions menu. Also can try to delete alarm and see if sensor is again auto detected.

Problem	Possible Cause	Action
There is No Free Cooling	Display shows "SAT sensor out of range economizing disabled"	Sensor is returning a value that is out of the predetermined range. This disables the economizer functions and outdoor air damper will return/remain at minimum position. This is a mandatory sensor and must be functional! Repair or replace. Verify sensor value by disconnecting sensor leads from ZIP-ECON-BASE and measure resistance with Ohm meter across sensor leads and compare to 10K type 2 Thermistor Table values to measured values to the value of a temperature instrument. If values are significantly different, replace sensor.
	Display shows "SAT sensor not detected economizing disabled"	Sensor is not present/not detected. This disables the economizer functions and damper will return/remain at minimum position. This is a mandatory sensor and must be functional! Repair or replace. Verify sensor value by disconnecting sensor leads from ZIP-ECON-BASE and measure resistance with Ohm meter across sensor leads and compare to 10K type 2 Thermistor Table value to measured value to the value of a temperature instrument. If value is close, determine if there is any intermediate wiring. If so, check continuity. If all checks are good, attach sensor to ZIP-ECON-BASE and see if it is detected. If not detected, try another 10K type 2 sensor. If still not detected, replace ZIP-ECON-BASE.
	The ZIP Economizer is in another operating mode	Check Status screen for current operating mode or state. Please see sequence description for more information.
A Sensor is Not Detected or Out of Range	OAT sensor	Please see troubleshooting action under Problem "There is no Free Cooling".
	SAT sensor	Please see troubleshooting action under Problem "There is no Free Cooling".
	OAH sensor	When operating in single enthalpy limit configuration, Please see troubleshooting action under Problem "There is no Free Cooling", otherwise see below.
	OAH Sensor. Display shows "OAH sensor not detected operation by diff temp"	Sensor previously detected is not present. Previously configured for differential enthalpy, now economizing will be based on differential dry bulb using RAH sensor to monitor space humidity to ensure it is not getting too high. The valid range for reading an OAH sensor for auto detection is DC 0.6 V (6%RH) to (100%RH) up to DC 11.0 V. Using a voltmeter set to read AC input voltage at TH sensor terminal R, verify that there is AC 24 V +/- 20% (AC 19...29 V). If input voltage is not with present, check continuity of wiring between ECON-ZIP-TH sensor and ECON-ZIP-BASE, If voltage is present, remove wires from RH+ and RH- and measure across the two terminal using voltmeter set to DC. If DC output voltage is within valid range above, check continuity of RH+ and RH- output wires between ECON-ZIP-TH sensor and ECON-ZIP-BASE. If continuity OK, go to settings menu and submenu Devices 2. Verify that display for OAH is Auto or Installed. If Auto, change it to Installed and see if Alarm disappears or a value OAH value is displayed in Monitor Live Conditions menu. Also can try to Delete alarm and see if sensor is again auto detected.
	OAH Sensor. Display shows "RAH sensor detected but OAH sensor not detected"	Sensor previously detected is not present. Previously configured for differential enthalpy, now economizing will be based on differential dry bulb using RAH sensor to monitor space humidity to ensure it is not getting too high.
	RAT Sensor. Display shows "RAT sensor not detected operation by OAT dry bulb"	Sensor previously detected is not present. Previously configured for differential dry bulb, now economizing will be based on single OAT dry bulb. Verify sensor value by disconnection sensor leads from ZIP-ECON-BASE and measure resistance with Ohm meter across sensor leads and compare to 10K type 2 Thermistor Table value to measured value to the value of a temperature instrument. If value is close, determine if there is any intermediate wiring. If so, check continuity. If all checks are good, attach sensor to ZIP-ECON-BASE and see if it is detected. If not detected, try another 10K type 2 sensor. If still not detected, replace ZIP-ECON-BASE.
	RAT Sensor. Display shows "RAT sensor not detected operation by OAH enthalpy"	Sensor previously detected is not present. Previously configured for differential enthalpy, now economizing will be based on single enthalpy. Verify sensor value by disconnecting sensor leads from ZIP-ECON-BASE and measure resistance with Ohm meter across sensor leads and compare to 10K type 2 Thermistor Table value to measured value to the value of a temperature instrument. If value is close, determine if there is any intermediate wiring. If so, check continuity. If all checks are good, attach sensor to ZIP-ECON-BASE and see if it is detected. If not detected, try another 10K type 2 sensor. If still not detected, replace ZIP-ECON-BASE.
	RAT Sensor. Display shows "RAH sensor detected but RAT sensor not detected"	This configuration is not allowed. You need an RAT sensor for differential enthalpy high limit changeover. Verify that RAT sensor installed and correctly wired. Troubleshoot as above for RAT.
RAH Sensor. Display shows "RAH sensor out of range operation OAH enthalpy"	Sensor previously detected is not present. Previously configured for differential enthalpy, now economizing will be based on single enthalpy. The valid range for reading an RAH sensor for auto detection is DC 0.6 V (6%RH) to (100%RH) up to DC 11.0 V. Using a voltmeter set to read AC input voltage at TH sensor terminal R, verify that there is AC 24 V +/- 20% (AC 19...29 V). If input voltage is not with in range, verify input voltage at ECON-ZIP-BASE terminals R and C, if also out of range, troubleshoot RTU control circuit. If the input voltage is within range, remove wires from RH+ and RH- and measure across the two terminal using voltmeter set to DC. If DC output voltage is not within valid range above, replace sensor. If sensor was intentionally disconnected then go to: Alarm, Delete Alarms, select the alarm. When prompted to, press enter to permanently delete, press OK.	

Problem	Possible Cause	Action
A Sensor is Not Detected or Out of Range	RAH Sensor. Display shows "RAH sensor not detected operation by OAH enthalpy"	Sensor previously detected is not present. Previously configured for differential enthalpy, now economizing will be based on single enthalpy. The valid range for reading an RAH sensor for auto detection is DC 0.6 V (6%RH) to (100%RH) up to DC 11.0 V. Using a voltmeter set to read AC input voltage at TH sensor terminal R, verify that there is AC 24 V +/- 20% (AC 19...29 V). If input voltage is not present, check continuity of wiring between ECON-ZIP-TH sensor and ECON-ZIP-BASE. If voltage is present, remove wires from RH+ and RH- and measure across the two terminal using voltmeter set to DC. If DC output voltage is within valid range above, check continuity of RH+ and RH- output wires between ECON-ZIP-TH sensor and ECON-ZIP-BASE. If continuity OK, go to settings menu and submenu Devices 2. Verify that display for RAH is Auto or Installed. If Auto, change it to Installed and see if Alarm disappears or a value RAH value is displayed in Monitor Live Conditions menu. Also can try to Delete alarm and see if sensor is again auto detected. If sensor was intentionally disconnected then go to: Alarm, Delete Alarms, select the alarm. When prompted to, press enter to permanently delete, press OK.
Alarm "Y2 Present Without Y1"	Potential wiring or thermostat problem	Thermostat input to ZIP Economizer has energized Y2 (2nd stage cooling) and has not energized Y1 (1st stage cooling). This configuration is not allowed. The economizer will recognize this and will treat Y2 signal as if it is Y1 and will energized 1st stage cooling (Mechanical or Free Cooling). Check to see if wires are reversed between thermostat and economizer input. Verify continuity to see if circuit could be open or wire could be broken. Test to see thermostat 1st stage relay is closing (Y1 has AC 24 V). Make sure there are no jumpers between R and Y2.
Alarm "Heat and Cool Both Present"	Potential wiring or thermostat problem	This alarm indicates that AC 24 V is at both terminal Y1 and W1 on the ZIP-ECON-BASE. Check for wiring problems. Note: this alarm is disabled when Heat Pump operation has been turned to On in Settings menu.
Alarm "SAT Drop for CC1 Insufficient Cooling System Problem"	Potential compressor, refrigerant, or supply fan problem	The ZIP Economizer reads the SAT value just before energizing 1st stage mechanical cooling. After compressor has started and 4 minutes have elapsed, SAT value is again checked. If SAT has not dropped by at least 5°F then this alarm is generated. Some possibilities are: <ul style="list-style-type: none"> • Filters or coils are dirty or blocked – inspect. • SAT sensor in location where are is not mixed - perform temperature traverse. • Indoor fan is inoperable - check relay, belt, motor, bearings. • Condenser fan is inoperable - check relay, motor, head pressure control. • Compressor is faulty (internal damage) - check amperage, pressures. • Contactor energizes but compressor is out on internal/external overload. • High voltage problem to compressor -check wiring, phases, contactor. • Circuit 1 is low on refrigerant - check charge. • Cycle power
Alarm "SAT Drop for CC2 Insufficient Cooling System Problem"	Potential compressor, refrigerant, or supply fan problem	The ZIP Economizer reads the SAT value just before energizing 2nd stage mechanical cooling. After compressor has started and 4 minutes have elapsed, SAT value is again checked. If SAT has not dropped by at least 5°F then this alarm is generated. Troubleshoot as above for 1st stage.
Alarm "SAT Should Be Lower"	Potential damper, linkage, or actuator problem	When in Free Cooling and damper still open, if the SAT is not within 10°F or the OAT, then this alarm will be generated. Exception when the damper is modulated to obtain the SAT setpoint of 55°F. Some possibilities are: <ul style="list-style-type: none"> • Check damper linkages. • Check actuator clamp / interface between damper is secure. • Check that damper blades secured to damper shaft properly. • Check that both outside air damper and return damper stroke properly. • Check that return damper closes tightly when outdoor damper is full open. • Check that OAT sensor is in the airflow path and not subjected to solar radiation. • Check that SAT sensor is in a location that airflow is mixed.
Alarm "Damper Pos Value Missing"	Actuator or wiring problem	The connected actuator must have a feedback wire terminated at ACT5 on the ECON-ZIP-BASE. The range should be between DC 2...10 V. Verify voltage with multimeter. Remove feedback wire and check voltage between terminal C and the feedback wire. If no voltage, replace actuator.
Alarm "Damper is Stuck"	Damper or linkage problem	The feedback from the actuator is used to determine the position of the damper. If the ZIP Economizer commands the damper to drive open to a designated % and the feedback measured does not achieve the commanded value, then this alarm will be generated. <ul style="list-style-type: none"> • Check damper linkages. • Check to see if anything is in the way of damper. • Check that actuator limit stop not adjusted to smaller angle.
	Damper rotation below what is allowed	If the damper rotation is less than 85% and the Damper Scaling has not been run to scale the output to the damper travel, this alarm may occur.
Alarm "Compressor 1 Not Detected"	CC1 output circuit is open	When the ZIP Economizer is first powered, it detects the presence of the compressor control circuit. If the circuit is detected as open, this alarm will be generated. Check all wiring, connectors, and devices in series between CC1 and contactor coil.
Alarm "Compressor 2 Not Detected"		

Problem	Possible Cause	Action
Alarm "Compressor 1 Not Detected"	Compressor safety open	<ul style="list-style-type: none"> • Check Low Pressure control. • Check High Pressure control. • Check Compressor Current protector.
	Compressor contactor coil bad	Check that there is resistance through the coil and compare to min requirements in technical document.
Alarm "Compressor 2 Not Detected"	Inability to auto detect	If all items above have been verified good and circuit continuous, then in Settings menu under Devices 1, change Compressor Qty from Auto to 1 or 2 to match number of compressors in the RTU. Once the Qty selected, the alarm will clear, the user must verify the compressor does enable when it is supposed too.
There is No Integrated Cooling	Potential damper, linkage, actuator problem, or wiring problem	In order for the ZIP Economizer to enter into Integrated Cooling mode, the damper must be close to full open (> 85%) and Y2 must be enabled. See sequence of operation for more information. Check damper and linkage components as addressed above. Check Y2 signal.
	Damper rotation not scaled	If the damper rotation is less than 85% and the Damper Scaling has not been run to scale the output to the damper travel, then Integrated cooling will not ever occur.
	SAT Y2 limit	If the SAT Y2 Limit is on in Settings menu, then Integrated Cooling will be disabled when SAT is below the specified temperature. See sequence of operation for more information.
	In time delay	There is a time delay after the damper reaches open till 2nd stage Integrated Cooling can occur. See sequence of operation for more information.
Alarm "Energy Module is Missing. Module Functions Disabled"	ZIP Economizer cannot detect the ZIP-ECON-EM, which was previously detected as installed	<p>The following functions (if they were utilized) will be disabled:</p> <ul style="list-style-type: none"> • Purge. • Remote damper override potentiometer. • CO2 sensing and Demand Control Ventilation. • Low Speed indoor fan control. <p>Full unplug per mounting instructions. Check plug and socket for any debris. Clean carefully if necessary. Re-install Energy Module per Installation Operation Manual instructions until you hear a snap indicating it is locked into place. If this does not resolve problem, replace ZIP-ECON-EM.</p>
Alarm "Exhaust Fan Not Detected"	Energy Module not detected	Check that the Energy Module is Connected in the "Present Devices" menu. If not troubleshoot as above.
	Wiring or exhaust fan relay problem	When the ZIP Economizer is first powered, it detects the presence of the Exhaust Fan control circuit. If the circuit is detected as open, this alarm will be generated. Check all wiring, connectors, and relay coil. Check that there is resistance through the coil and compare to min requirements in technical document.
	Inability to auto detect	If the two potential problems above have been verified, then there may be a problem with auto detecting. In "Settings" menu under Devices 1, verify the set value is Auto or Installed. If set on Auto try setting value to Installed. Once Installed, the alarm will clear, the user must verify the fan does enable as the damper passes the Exhaust Fan On Pos.
Alarm "2 Speed Fan Not Detected"	Energy Module not detected	Check that the Energy Module is Connected in the "Present Devices" menu. If not troubleshoot as above.
	Wiring or indoor fan relay problem	When the ZIP Economizer is first powered, it detects the presence of the Indoor Fan control circuit. If the circuit is detected as open, this alarm will be generated. Check all wiring, connectors, and relay coil. Check that there is resistance through the coil and compare to min requirements in technical document.
	Inability to auto detect	If the two potential problems above have been verified, then there may be a problem with auto detecting. In "Settings" menu under Devices 1, verify the set value is Auto or Available. If set on Auto try setting value to Available. Once set to Available, the alarm will clear, the user must verify proper operation of IF output.
Alarm "CO2 Sensor Not Detected. DCV Functions Disabled"	Energy Module not detected	Check that the Energy Module is Connected in the "Present Devices" menu. If not troubleshoot as above.
	Wiring or CO2 sensor problem	<p>When the ZIP Economizer is first powered, it detects the presence of power from the CO2 sensor. If the input signal at CO2 input from Energy Module is missing and has been previously detected. DCV will be disabled. The damper will return to Vent Min Pos. If the voltage input to CO2+ and CO2- is < DC 0.5 V then this alarm will occur. Check the following:</p> <ul style="list-style-type: none"> • Verify CO2 Sensor is set to 0...2000 ppm working range - DC 0 V (0 ppm) to DC 10 V (2000 ppm). • Verify that AC 24 V power is available at sensor. If not, correct. If so, continue below. • Validate reading of CO2 at sensor with a calibrated instrument. • Check to see that sensor output voltage is correct (0.005 x actual ppm reading). Example: a measured CO2 reading at the sensor is 1000 ppm. Voltage output from sensor should be .005 x 1000 = DC 5 V. • Verify wiring continuity between sensor and ZIP-ECON-EM input CO2+ CO2-.
Alarm "CO2 Sensor Out of Range. DCV Functions Disabled"	Wiring or CO2 sensor problem	When the ZIP Economizer is first powered, it detects the presence of power from the CO2 sensor. If the input signal at CO2 input from Energy Module is out of range and has been previously detected. DCV will be disabled. The damper will return to Vent Min Pos. If the voltage input to CO2+ and CO2- is < DC 1.25 V (250 ppm) or > DC 11 V (2200 ppm) then this alarm will occur. Troubleshoot as above "CO2 Sensor not detected".

°F	°C	Ohms
-39	-39.44	323839
-37	-38.33	300974
-35	-37.22	279880
-33	-36.11	260410
-31	-35.00	242427
-29	-33.89	225809
-27	-32.78	210443
-25	-31.67	196227
-23	-30.56	183068
-21	-29.44	170775
-19	-28.33	159488
-17	-27.22	149024
-15	-26.11	139316
-13	-25.00	130306
-11	-23.89	121939
-9	-22.78	114165
-7	-21.67	106939
-5	-20.56	100218
-3	-19.44	93909
-1	-18.33	88090
1	-17.22	82670
3	-16.11	77620
5	-15.00	72911
7	-13.89	68518
9	-12.78	64419
11	-11.67	60592
13	-10.56	57017
15	-9.44	53647
17	-8.33	50526
19	-7.22	47606
21	-6.11	44874
23	-5.00	42317
25	-3.89	39921
27	-2.78	37676
29	-1.67	35573
31	-0.56	33599
33	0.56	31732
35	1.67	29996

°F	°C	Ohms
37	2.78	28365
39	3.89	26834
41	5.00	25395
43	6.11	24042
45	7.22	22770
47	8.33	21573
49	9.44	20446
51	10.56	19376
53	11.67	18378
55	12.78	17437
57	13.89	16550
59	15.00	15714
61	16.11	14925
63	17.22	14180
65	18.33	13478
67	19.44	12814
69	20.56	12182
71	21.67	11590
73	22.78	11030
75	23.89	10501
77	25.00	10000
79	26.11	9526
81	27.22	9078
83	28.33	8653
85	29.44	8251
87	30.56	7866
89	31.67	7505
91	32.78	7163
93	33.89	6838
95	35.00	6530
97	36.11	6238
99	37.22	5960
101	38.33	5697
103	39.44	5447
105	40.56	5207
107	41.67	4981
109	42.78	4766
111	43.89	4561

°F	°C	Ohms
113	45.00	4367
115	46.11	4182
117	47.22	4006
119	48.33	3838
121	49.44	3679
123	50.56	3525
125	51.67	3380
127	52.78	3242
129	53.89	3111
131	55.00	2985
133	56.11	2865
135	57.22	2751
137	58.33	2642
139	59.44	2538
141	60.56	2438
143	61.67	2343
145	62.78	2252
147	63.89	2165
149	65.00	2082
151	66.11	2003
153	67.22	1927
155	68.33	1855
157	69.44	1785
159	70.56	1718
161	71.67	1655
163	72.78	1594
165	73.89	1536
167	75.00	1480
169	76.11	1427
171	77.22	1375
173	78.33	1326
175	79.44	1279
177	80.56	1234
179	81.67	1190
181	82.78	1149
183	83.89	1109
185	85.00	1070
187	86.11	1034

Object Name	Object Type / Instance	Description	Values	Values Default / Unit	COV Increment	COV Increment Default	Access
<i>Device_Name</i>	<i>Device[x]</i>						
RelPosDmpFb	AI [1]	Relative Damper Position Feedback in %	-1...110	[%]	1...110	5	R
SAT	AI [2]	Temperature Supply Air	-50...160	[°F]	0.5...160	2	R
OAT	AI [3]	Temperature Outdoor Air	-50...160	[°F]	0.5...160	2	R
OAH	AI [4]	Humidity Outdoor Air in %RH	6...110	[%]	1...110	2	R
OAE	AI [5]	Enthalpy Outdoor Air	0...50	[Btu/lb]	0.5...50	1	R
RAT	AI [6]	Temperature Return Air	-50...160	[°F]	0.5...160	2	R
RAH	AI [7]	Humidity Return Air in %RH	6...110	[%]	1...110	2	R
RAE	AI [8]	Enthalpy Return Air	0...50	[Btu/lb]	0.5...50	1	R
CO2Concentration	AI [9]	CO2 concentration in ppm	250...2200	[ppm]	5...2200	50	R
SpDmpPos	AI [10]	Damper position output in %	0...100	[%]	1...100	2	R
RunTimeCompressor1	AI [11]	Runtime compressor 1 in h	-	[h]	-	-	R
RunTimeCompressor2	AI [12]	Runtime compressor 2 in h	-	[h]	-	-	R
RunTimeEcon	AI [13]	Runtime free cooling in h	-	[h]	-	-	R
RunTimeMechanical	AI [14]	Runtime mechanical cooling in h	-	[h]	-	-	R
RunTimeDCV	AI [15]	Runtime Demand Control Ventilation in h	-	[h]	-	-	R
RunTimeIntegrated	AI [16]	Runtime integrated cooling in h	-	[h]	-	-	R
RunTimeVentilation	AI [17]	Runtime ventilation in h	-	[h]	-	-	R
RunTimeHeating	AI [18]	Runtime heating in h	-	[h]	-	-	R
RunTimeUnoccupied	AI [19]	Runtime unoccupied in h	-	[h]	-	-	R
RunTimeFreezeProtection	AI [20]	Runtime freeze protection in h	-	[h]	-	-	R
DeviceProductionDate	AI [21]	Date of device production	-	-	-	-	R
CO2Network	AO [1]	Networked CO2 value in ppm	250...2200	8888 [ppm]	5...2200	50	C
OAHNetwork	AO [2]	Networked Outdoor Air Humidity in %RH	5...100	8888 [%]	1...100	2	C
OATNetwork	AO [3]	Networked Outdoor Air Temperature	-50...160	8888 [°F]	0.5...160	2	C
RAHNetwork	AO [4]	Networked Return Air or space Humidity in %RH	5...100	8888 [%]	1...100	2	C
RATNetwork	AO [5]	Networked Return Air or space Temperature	-50...160	8888 [°F]	0.5...160	2	C
RemoteDmpOverridePos	AO [6]	DMP override Pos in % (Enabling this disables: FC,VENT,DCV,Purge)	0...100	8888 [%]	1...100	2	C

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Access: R = Read, W = Write, C = Commendable with priority array

Object Name	Object Type / Instance	Description	Values	Values Default / Unit	COV Increment	COV Increment Default	Access
SpCO2PPM	AV [1]	Zone CO2 level control setpoint in ppm	500...2000	-1 [ppm]	5...200 0	50	W
SpFreeCoolSAT	AV [2]	Free cooling SAT setpoint	45...70	55 [°F]	0.5...70	2	W
VentMin	AV [3]	Ventilation minimum damper position in %	0...100	-1 [%]	1...100	2	W
LowSpeedVentMin	AV [4]	Ventilation min. DMP position during supply fan low speed in %	ECOM...100	-1 [%]	1...100	2	W
DCVMin	AV [5]	Demand Control Ventilation minimum damper position in %	0...ECOM	-1 [%]	1...100	2	W
LowSpeedDCVMin	AV [6]	DCventilation min. DMP position during supply fan low speed in %	DCVM... ECOM -PLFM	-1 [%]	1...100	2	W
ExhFanOn	AV [7]	Exhaust Fan enable damper position in %	0...100	-1 [%]	1...100	2	W
LowSpeedExhFanOn	AV [8]	Exhaust Fan enable DMP position during supply fan low speed in %	EFES...100	-1 [%]	1...100	2	W
PurgeDmpPos	AV [9]	Purge mode damper position in %	0...ECOM	0 [%]	1...100	2	W
DrybulbHighLimit	AV [10]	Temperature high limit for single dry bulb operation	60...80	** [°F]	0.5...80	2	W
EnthHighLimit	AV [11]	Enthalpy high limit for single enthalpy operation	25...30	** [Btu/lb]	0.5...30	1	W
DiffEnthHighLimit	AV [12]	Enthalpy high limit for differential enthalpy operation	25...30	** [Btu/lb]	0.5...30	1	W
DiffDrybulbHighLimit	AV [13]	Temperature high limit for differential dry bulb operation	60...80	** [°F]	0.5...80	2	W
EnthTempHighLimit	AV [14]	Temperature high limit for single enthalpy operation	60...80	** [°F]	0.5...80	2	W
DiffEnthTempHighLimit	AV [15]	Temperature high limit for differential enthalpy operation	60...80	** [°F]	0.5...80	2	W
LowOATCompLockoutLimit	AV [16]	Lowest OAT value for which the compressor can operate (LCLO)	40...65	50 [°F]	0.5...65	2	W
ZIPCode	AV [17]	Sets high limit values for sensor configuration and ZIP Code	0...99999	00000	-	-	W
BusWatchdog	AV [18]	Timeout for Bus Watchdog in s (0 = deactivated)	0...3600	0 [s]	-	-	W

** Climate Zone depending

Object Name	Object Type / Instance	Description	Values	Default	Access
AlarmState	BI [1]	Alarm State	Active / Inactive	-	R
G	BI [2]	Occupancy (Fan) State	Active / Inactive	-	R
Y1	BI [3]	Stage 1 cooling request	Active / Inactive	-	R
Y2	BI [4]	Stage 2 cooling request	Active / Inactive	-	R
W1	BI [5]	Stage 1 heating request	Active / Inactive	-	R
Compressor1State	BI [6]	CC1 relay state	Active / Inactive	-	R
Compressor2State	BI [7]	CC2 r relay state	Active / Inactive	-	R
ExhFanState	BI [8]	Exhaust fan relay state	Active / Inactive	-	R
SATLowLimState	BI [9]	Compressor disabled when evap SAT is too low (CC2 and/or CC1)	Active / Inactive	-	R
LowOATCompLockoutState	BI [10]	Low Ambient Compressor Lockout state (LCLO)	Active / Inactive	-	R
PurgeState	BI [11]	Active when purge request from PurgeCommand or AUX2	Active / Inactive	-	R
FanSpeedState	BI [12]	Associative indoor fan speed	Active / Inactive	-	R
PurgeOperationEn	BV [1]	Enable / disable purge operation function	Active / Inactive	Inactive	W
SatY2LimitEn	BV [2]	Enable / disable default SAT Y2 Limit	Active / Inactive	Active	W
RemoteDmpOverrideEn	BV [3]	Enable / disable remote damper override function	Active / Inactive	Inactive	W
OperationMode	MI [1]	Current operational mode of ZIP Economizer	1...18 (see "OP Mode Definition" for further information)	-	R
CurrentAlarm	MI [2]	Most recent active alarm	1...31 (see "Alarm Definition" for further information)	-	R
CompressorQuantity	MI [3]	Number of compressors detected or selected	1: Auto 2: 1 compressor 3: 2 compressors 4: undefined	-	R
ClimateZone	MI [4]	ZIP code determined climate zone	1...34 (see "Climate Zone Definition" for further information)	-	R
StatusCompressor1	MI [5]	Compressor 1 status state	1: Available 2: off SAT ok 3: off checking SAT 4: off Econ Potential 5: off DXLL 6: off LCLO	-	R
StatusCompressor2	MI [6]	Compressor 2 status state	1: Available 2: off SAT ok 3: off checking SAT 4: off Econ Potential 5: off DXLL 6: off LCLO	-	R

Object Name	Object Type / Instance	Description	Values	Default	Access
OccupancyCommand	MO [1]	Occupancy (Fan) command	1: Enabled 2: Disabled 3: Relinquished	3	C
PurgeCommand	MO [2]	Request Purge mode when PurgeOperationEn is enabled	1: Enabled 2: Disabled 3: Relinquished	3	C
W1Command	MO [3]	Heating command	1: Enabled 2: Disabled 3: Relinquished	3	C
Y1Command	MO [4]	Stage 1 cooling command	1: Enabled 2: Disabled 3: Relinquished	3	C
Y2Command	MO [5]	Stage 2 cooling command	1: Enabled 2: Disabled 3: Relinquished	3	C

OP Mode Definition

<u>ID</u>	<u>Name</u>	<u>Description</u>
1	Virgin	
2	Auto	
3	Manual	
4	Factory Test	
5	Acceptance Tests	
6	Free Cooling	
7	Integrated Cooling	
8	Mechanical Cooling	
9	DCV	
10	Ventilation	
11	Heating	
12	Unoccupied	
13	Purge	
14	Freeze Protection	
15	Brownout	
16	PCB Test	
17	Recovery	
18	Damper Scaling	

Alarm Definition

<u>ID</u>	<u>BACnet Name</u>	<u>Description</u>
1	OAT_OR	OAT sensor out of range
2	OAT_ND	OAT sensor not detected
3	OAH_O R	OAH sensor out of range and single enthalpy error active
4	OAH_ND	OAH sensor not detected and single enthalpy error active
5	OAHDT	OAH sensor out of range and dual enthalpy error active
6	OAH	OAH sensor not detected and dual enthalpy error active
7	RAT_OR1	RAT sensor out of range and RAT temperature error active
8	RAT_ND1	RAT sensor not detected and RAT temperature error active
9	RAT_OR2	RAT sensor out of range and RAT enthalpy error active
10	RAT_ND2	RAT sensor not detected and RAT enthalpy error active
11	RAH_OR	RAH sensor out of range
12	RAH_ND	RAH sensor not detected
13	RHnoOAH	RAH sensor detected but no OAH sensor detected
14	RHnoRAT	RAH sensor detected but no RAT sensor detected
15	SAT_OR	SAT sensor out of range
16	SAT_ND	SAT sensor not detected
17	Y2noY1	Y1 inactive but Y2 active
18	SAT_Er1	Compressor 1 error active (no adequate SAT drop during compressor operation)
19	SAT_Er2	Compressor 2 error active (no adequate SAT drop during compressor operation)
20	Dmp_Pos	Actuator/Damper feedback missing
21	SAT_Er3	Actuator/Damper SAT error (DmpPos = 100%, OAT = SAT)
22	Dmp_Stk	Actuator/Damper stall (Feedback does not change)
23	EM_ND	Energy module state changes during operation
24	EF_ND	Exhaust fan not detected (Exhaust fan setting = installed)
25	CC1_ND	Compressor 1 not detected (Compressor quantity setting >= 1)
26	CC2_ND	Compressor 2 not detected (Compressor quantity setting = 2)
27	IF_ND	Indoor fan part load not detected (Indoor fan setting = installed)
28	CO2_ND	CO2 sensor not detected
29	CO2_O R	CO2 sensor out of range
30	W1 and Y1	Y1/Y2/W1 error, heating and cooling request simultaneous
31	No_Alm	No alarm

Climate Zone Definition

<u>ID</u>	<u>Name</u>	<u>Description</u>
1	US 1A	USA, without California, climate zone 1A
2	US 1B	USA, without California, climate zone 1B
3	US 2A	USA, without California, climate zone 2A
4	US 2B	USA, without California, climate zone 2B
5	US 3A	USA, without California, climate zone 3A
6	US 3B	USA, without California, climate zone 3B
7	US 3C	USA, without California, climate zone 3C
8	US 4A	USA, without California, climate zone 4A
9	US 4B	USA, without California, climate zone 4B
10	US 4C	USA, without California, climate zone 4C
11	US 5A	USA, without California, climate zone 5A
12	US 5B	USA, without California, climate zone 5B
13	US 5C	USA, without California, climate zone 5C
14	US 6A	USA, without California, climate zone 6A
15	US 6B	USA, without California, climate zone 6B
16	US 7	USA, without California, climate zone 7
17	US 7A	USA, without California, climate zone 7A
18	US 7B	USA, without California, climate zone 7B
19	US 8	USA, without California, climate zone 8
20	USCA 1	USA, California, climate zone 1
21	USCA 2	USA, California, climate zone 2
22	USCA 3	USA, California, climate zone 3
23	USCA 4	USA, California, climate zone 4
24	USCA 5	USA, California, climate zone 5
25	USCA 6	USA, California, climate zone 6
26	USCA 7	USA, California, climate zone 7
27	USCA 8	USA, California, climate zone 8
28	USCA 9	USA, California, climate zone 9
29	USCA 10	USA, California, climate zone 10
30	USCA 11	USA, California, climate zone 11
31	USCA 12	USA, California, climate zone 12
32	USCA 13	USA, California, climate zone 13
33	USCA 14	USA, California, climate zone 14
34	USCA 15	USA, California, climate zone 15
35	USCA 16	USA, California, climate zone 16
36	CDN X	CANADA, all climate zones

General information	Date:	10. January 2019
	Vendor Name:	BELIMO Automation AG
	Vendor ID:	423
	Product Name:	ZIP Economizer
	Product Model Number:	BEC -BAC_01
	Applications Software Version:	02.01.1003
	Firmware Revision:	08.04.0000
	BACnet Protocol Revision:	12
	Product Description:	Economizer controlled over BACnet
	BACnet Standard Device Profile:	BACnet Application Specific Controller (B-ASC)
	BACnet Interoperability Building Blocks supported:	
		Data Sharing - ReadProperty-B (DS-RP-B)
		Data Sharing - ReadPropertyMultiple-B (DS-RPM-B)
		Data Sharing - WriteProperty-B (DS-WP-B)
		Data Sharing - WritePropertyMultiple-B (DS-WPM-B)
		Data Sharing - COV -B (DS-COV -B)
		Device Management - DynamicDeviceBinding-B (DM-DDB -B)
		Device Management - DynamicObjectBinding-B (DM-DOB -B)
		Device Management - DeviceCommunicationControl-B (DM-DCC -B)
	Segmentation Capability:	No
	Data Link Layer Options:	MS/TP master, baud rates: 9'600, 19'200, 38'400, 57'600, 76'800, 115'200
	Device Address Binding:	No static device binding supported
	Networking Options:	None
	Character Sets Supported:	ISO 10646 (UTF -8)
	Gateway Options:	None
	Network Security Options:	Non-secure Device

ZIP Economizer

Protocol Implementation Conformance Statement - PICS

Object processing

Object type	Optional properties	Writeable properties
Analog Input	Description COV_Increment	COV_Increment
Analog Output	Description COV_Increment Relinquish_Default ²⁾ Priority_Array	Present_Value COV_Increment
Analog Value	Description COV_Increment	Present_Value COV_Increment
Binary Input	Description Active_Text Inactive_Text	
Binary Value	Description Active_Text Inactive_Text	Present_Value
Device	Description Location	Object_Identifier Object_Name ¹⁾ Location ¹⁾ APDU_Timeout Number_Of_APDU_Retries Max_Master Max_info_Frames
Multi-state Input	Description State_Text	
Multi-state Output	Description State_Text Relinquish_Default ²⁾ Priority_Array	Present_Value

- 1) The properties Object_Name and Location of the Device Object, support up to 16 characters (all other character strings are read-only).
- 2) Once BusWatchdog is triggered, Relinquish_Default will be set to active.

- The device does not support the CreateObject and DeleteObject service.
- The writeable Present_Value of Value objects may be changed in different ways: service tool and BACnet service.

Service processing

- The device supports DeviceCommunicationControl service. No password is required.
- A maximum of 7 active COV subscriptions are supported.

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